



ISMA



## Luminescence fundamental limits for alkali halide scintillators

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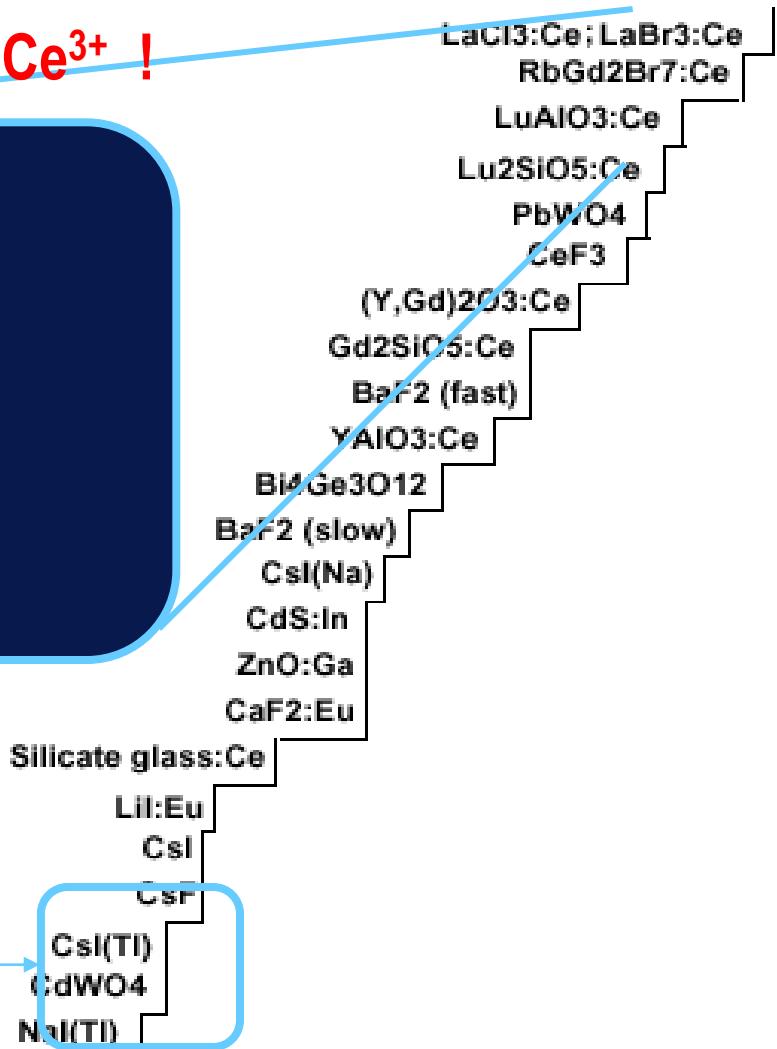
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# История поиска и открытий

Во всех случаях - Ce<sup>3+</sup> !

LuI <sub>3</sub> :Ce	2003
LaBr <sub>3</sub> :Ce	2001
LYSO:Ce	2001
LuYAP:Ce	2001
LaCl <sub>3</sub> :Ce	2000
LuAP:Ce	1994
LSO:Ce	1982



Invention of the photomultiplier tube

[M. J. Weber, J. Lumin. 100 (2002) 35]

1900 1920 1940 1960 1980 2000

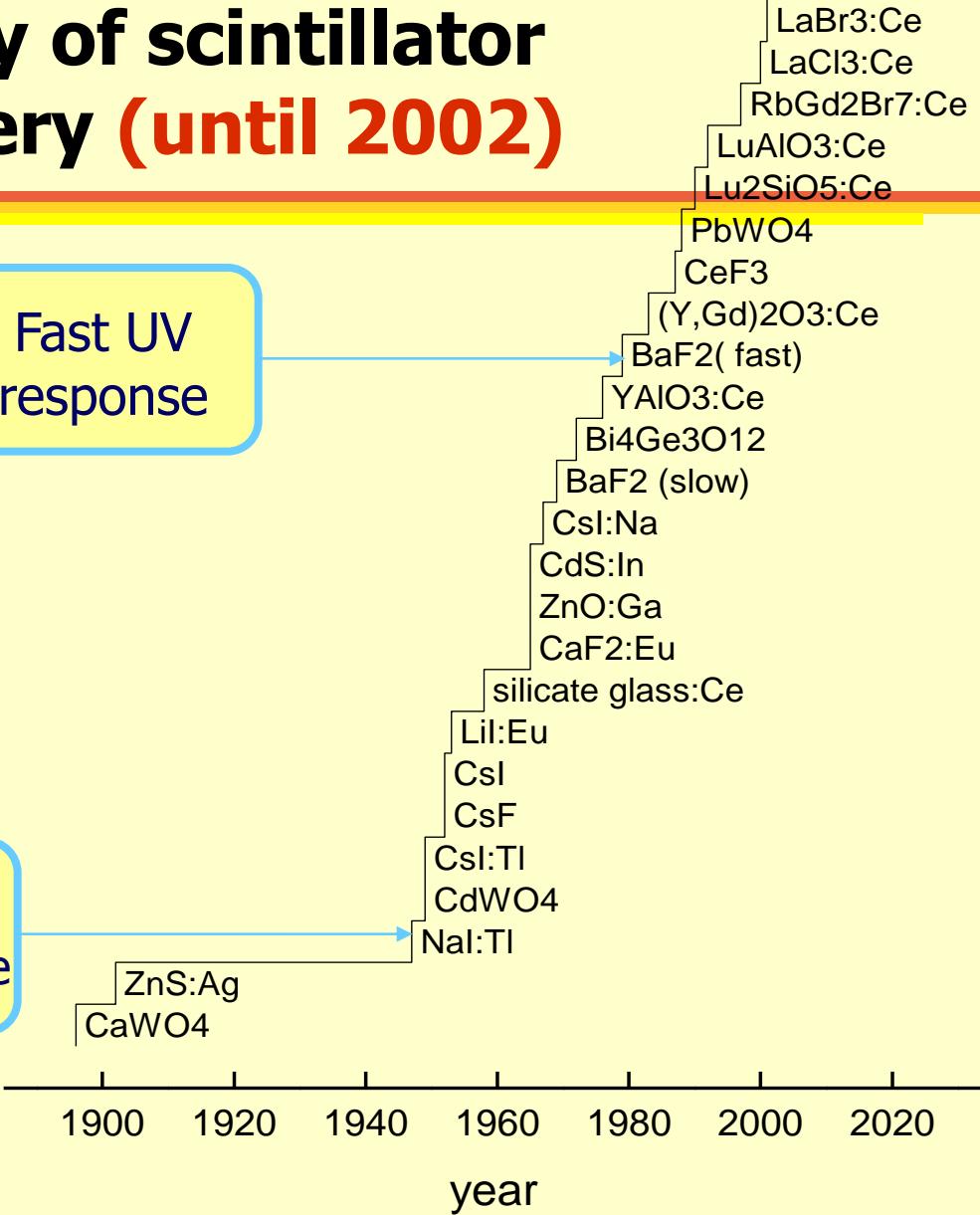


# History of scintillator discovery (until 2002)

M. J. Weber J. Lumin. 100 (2002) 35

Invention of the  
photomultiplier tube

Fast UV  
response

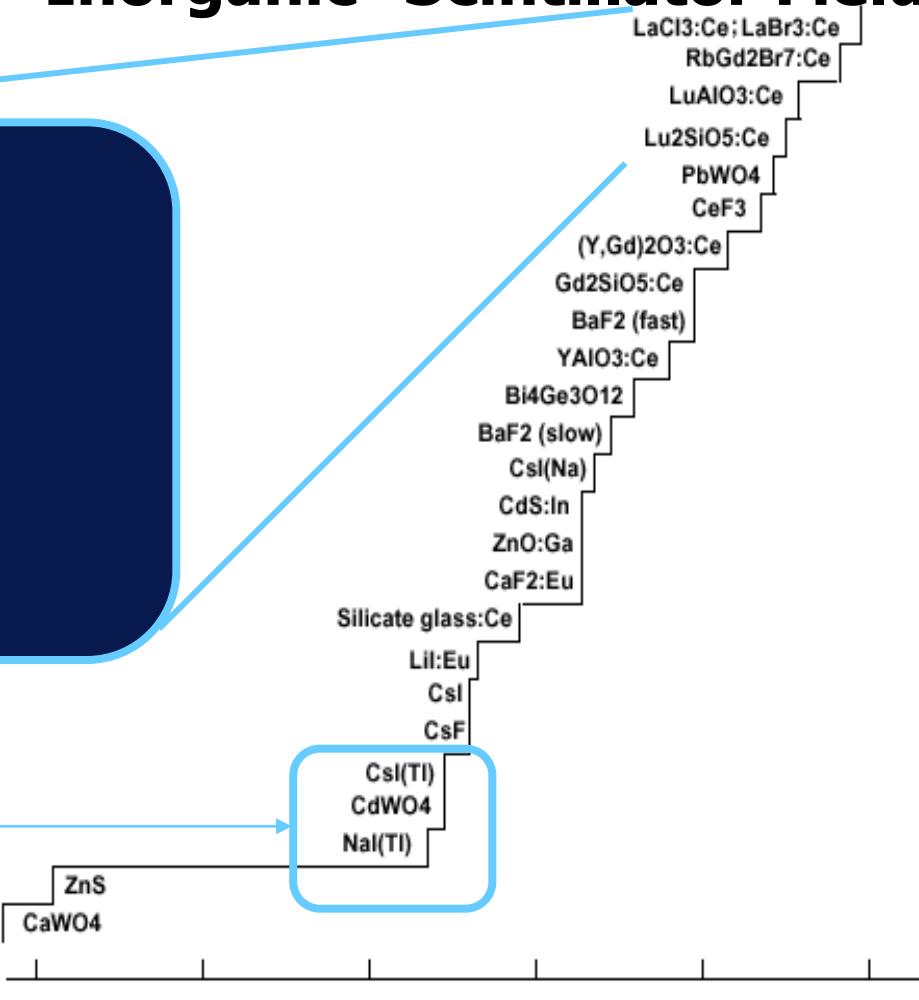


# History of scintillators

## Recent Developments in the Inorganic- Scintillator Field

LuI <sub>3</sub> :Ce	2003
LaBr <sub>3</sub> :Ce	2001
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Invention of the photomultiplier tube



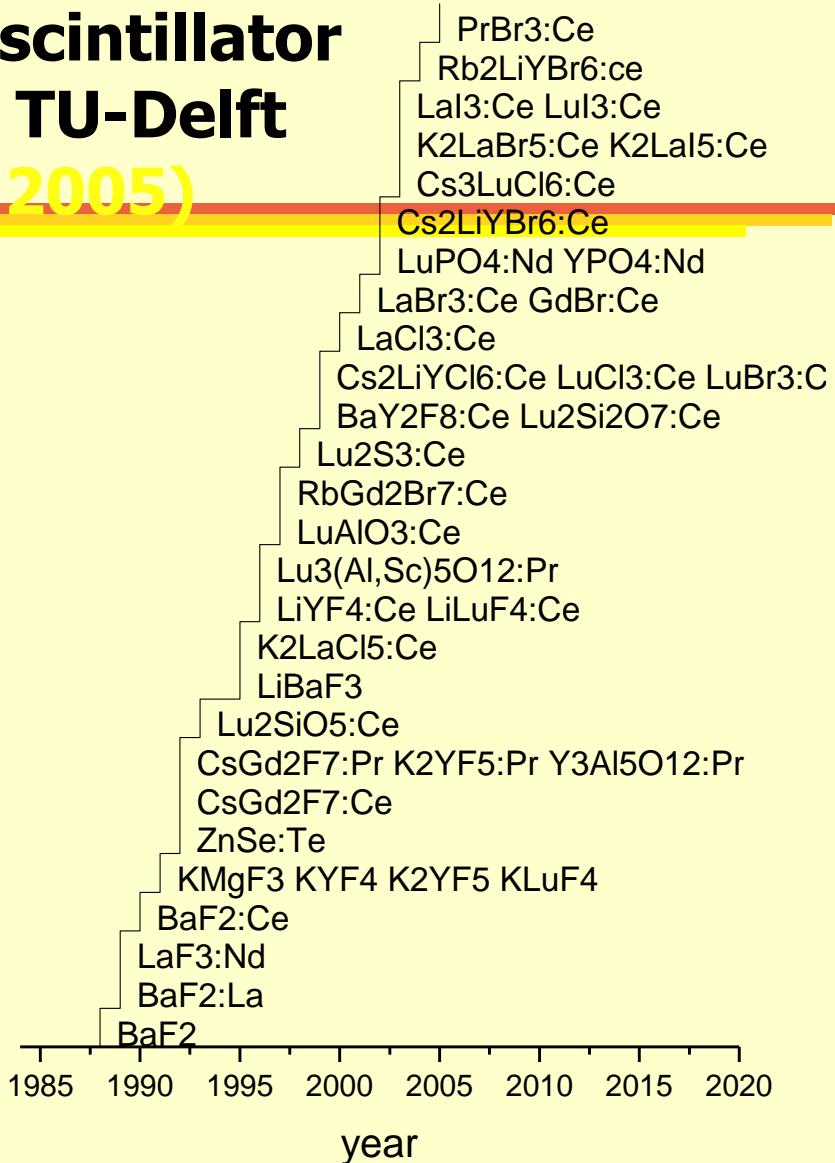


# History of scintillator research TU-Delft

(until 2005)

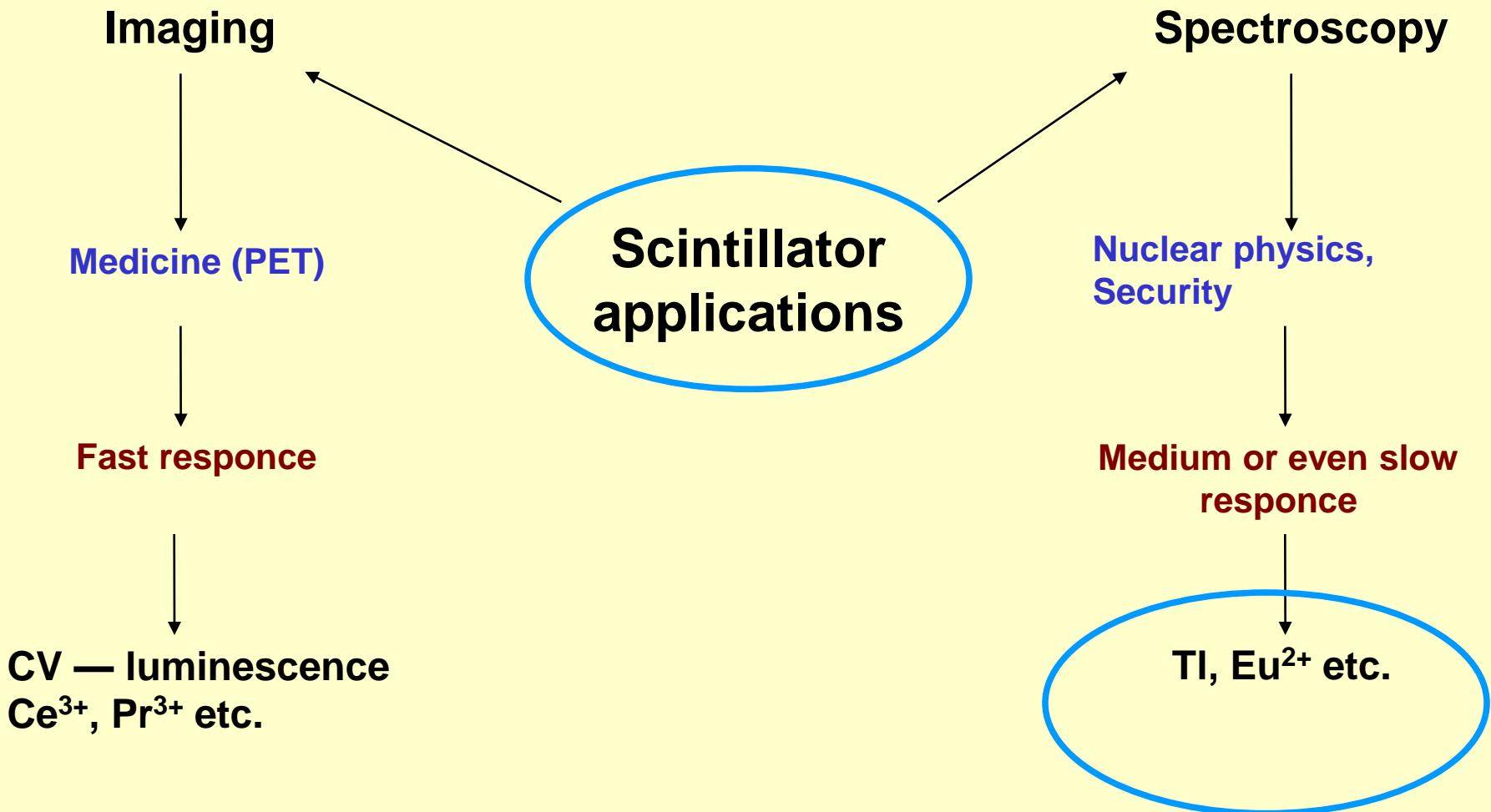
Main trend:

Towards increasingly smaller  
band gap materials with  
exclusively Ce<sup>3+</sup> activation





# Logics and motivation





# Is it possible to improve scintillation efficiency of conventional scintillators?

## Optimal scintillator

Effective = efficient + available + cheap

efficient ~ 100.000 ph/MeV, 3% resolution (662 kev)

available ~ size 400 mm

cheap ~ 3 \$/cc

## History (2008-2009) and start point:

Two ways to obtain (develop) new efficient scintillator:

A - search of new compounds (Successfully done!)

- (-) Deep scientific search !?
- (-) Ability to grow large crystal ?
- (-) Crystal cost ?

B - modification of conventional scintillators

- (-) Need in modification idea ?!
- (+) Existed technologies of industrial growth!



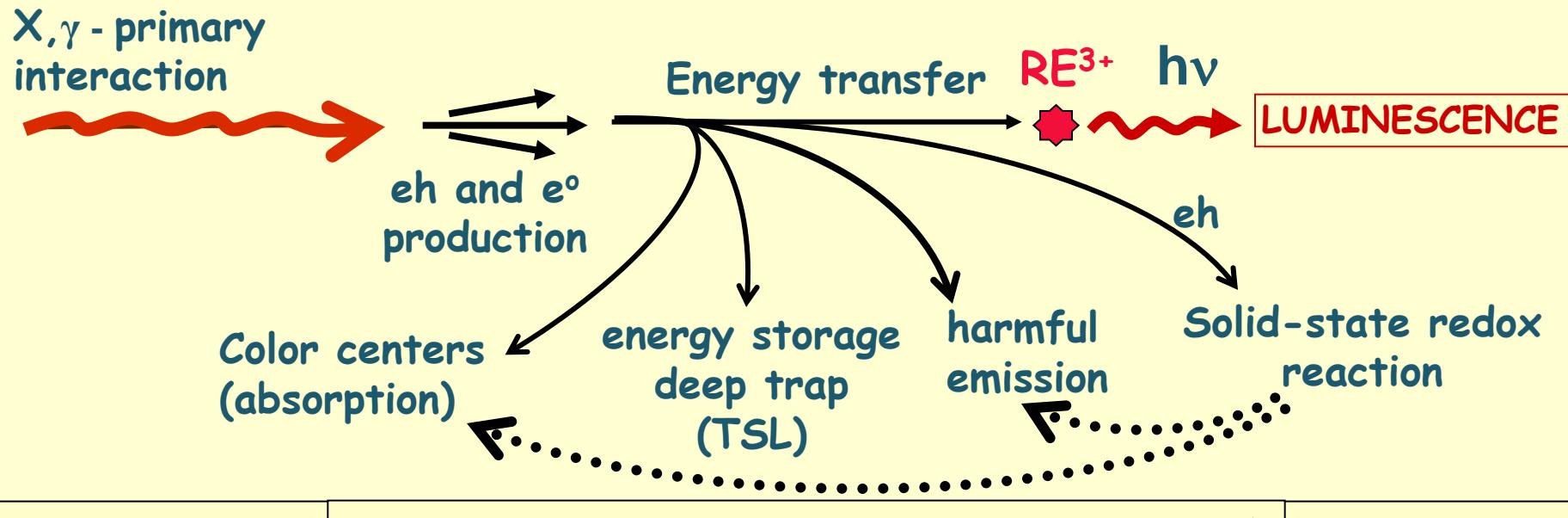
## What was done last years?

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- ✓ Maximal yield for alkali halides is far from the fundamental limit .  
*Some limits could be described*
- ✓ Why alkali-earth (AE) halides are more efficient? *The yield is close to fundamental limit*
- ✓ Can we obtain (grow) scintillators with the large size and high industrial efficiency? *Why not? What are the problems?*
- ✓ Natural “bottle neck” (self absorption) and *overpass ways*



## СХЕМА ПРЕВРАЩЕНИЯ ЭНЕРГИИ В ШИРОКОЗОННОМ ДИЭЛЕКТРИКЕ



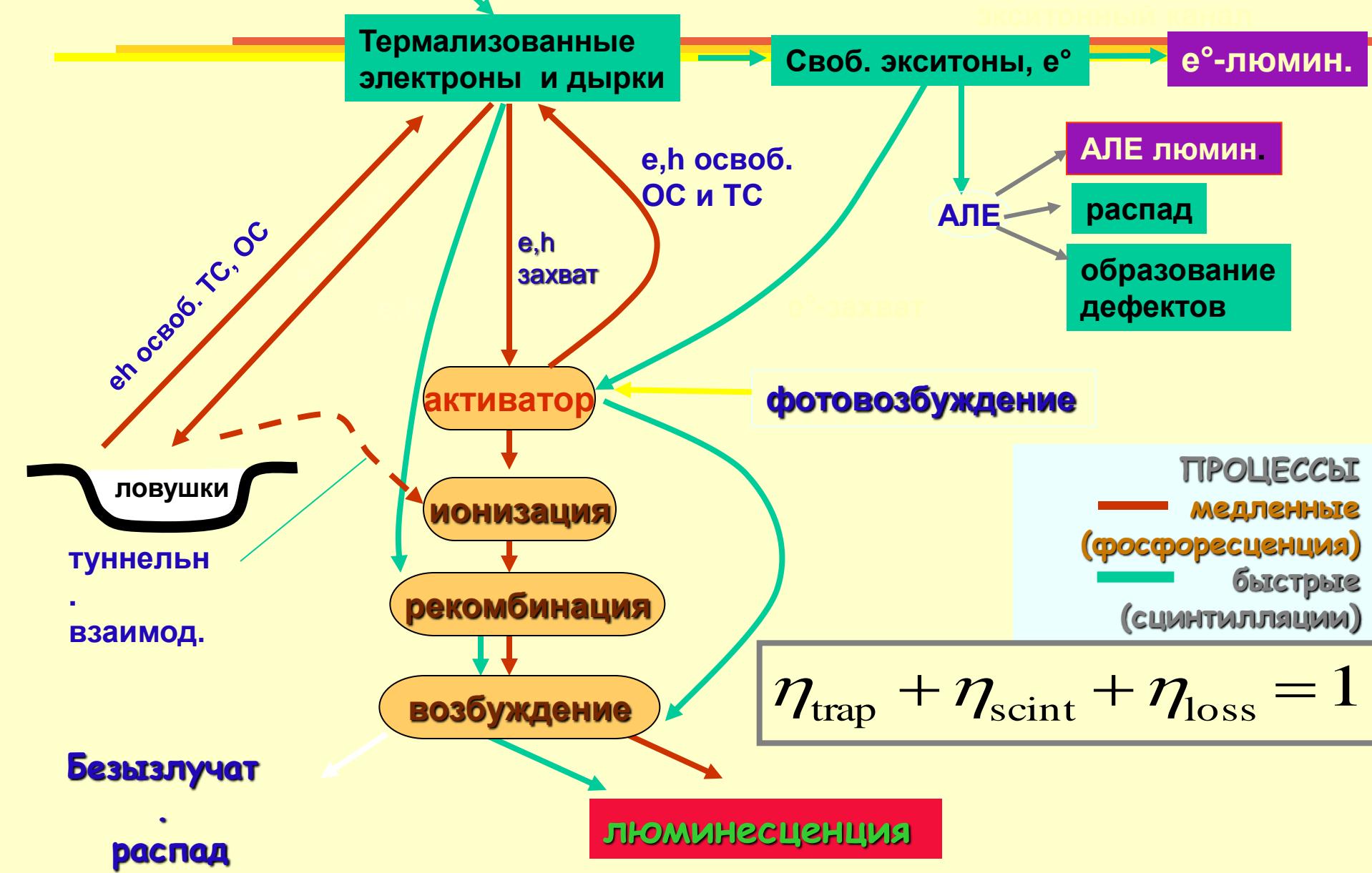
$\eta_{\text{trap}}$  — захват носителей заряда ловушками

$\eta_{\text{scint}}$  — излучательная рекомбинация

$\eta_{\text{loss}}$  — безызлучательная рекомбинация

# СХЕМА ПРЕВРАЩЕНИЯ ЭНЕРГИИ В ШИРОКОЗОННОМ ДИЭЛЕКТРИКЕ

первичное возбуждение



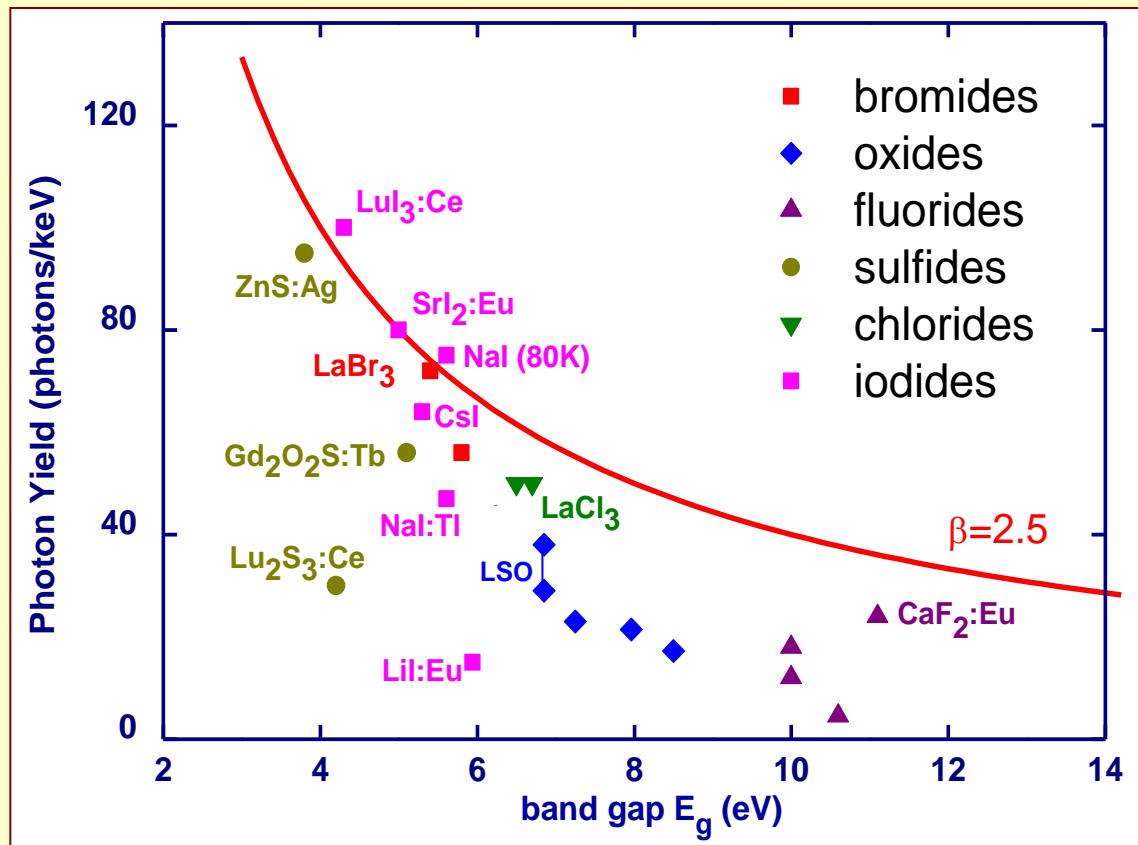


# Most efficient new scintillators (2007→2012)

Crystal	$\rho$ g/cm <sup>3</sup>	Lum $\lambda$ , nm	LY ph/Me v	R, % $Cs_7^{13}$	Decay T, ns	Hygro- scopy	References
CaI <sub>2</sub> :Eu	3.96	467	110.000	5,2	1.000	strong	Cherepy, Moses, Derenzio, Bizarri, Bourret et al. 2007 - 2012
SrI <sub>2</sub> :Eu	4.55	435	115.000	2.6	1.500	strong	
Ba <sub>2</sub> CsI <sub>5</sub> :Eu	4.9	435	102.000	2.55	383;1.500	medium	
SrCsI <sub>3</sub> :Eu	4,25	458	73.000	3.9	2.200	medium	Zhuravleva et al. 2012
BaBrI :Eu	5.2	413	97.000	3,4	500	low	Bizarri et al. 2011
Nal : Tl	3.67	415	44.000	5.6	230	strong	
CsI : Tl	4.53	560	56,000	6.0	980	no	
CsI : Na		420	46,000	6.4	600	low	



# Fundamental limits to the yield

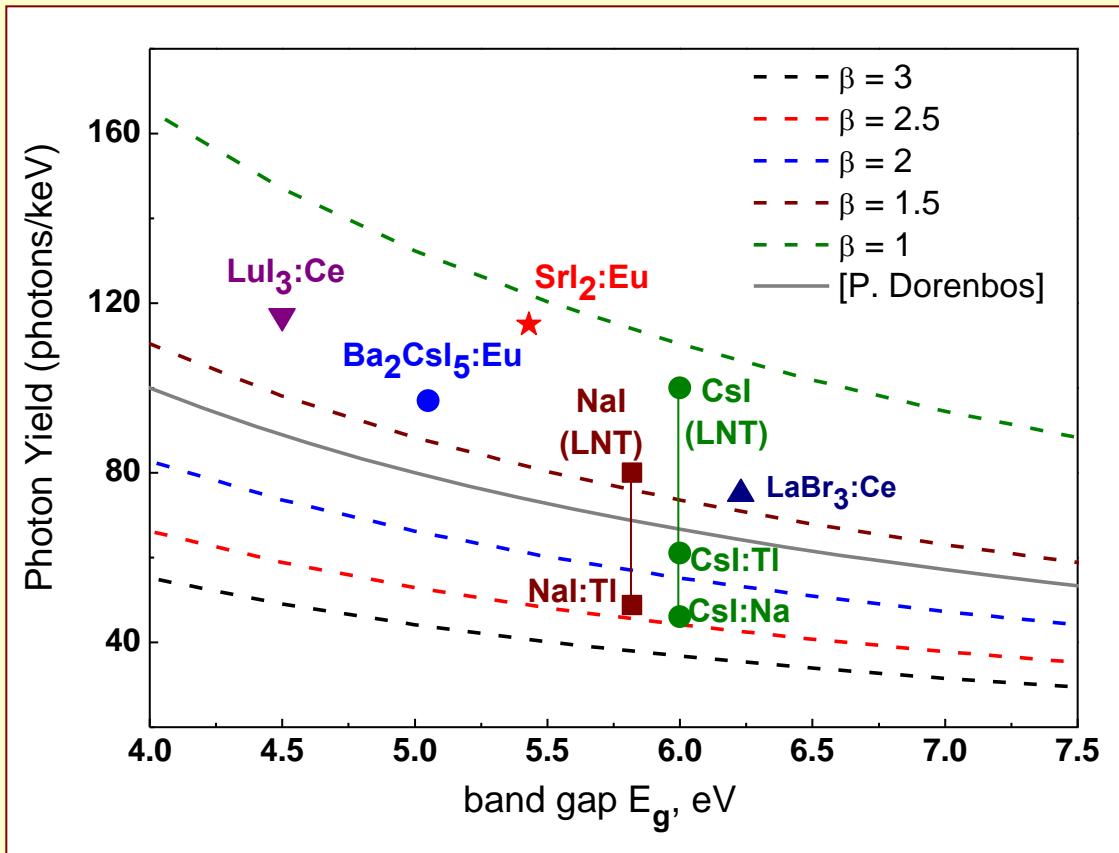


$$N_{eh} = \frac{E_\gamma}{\beta E_{gap}}$$
$$\frac{N_{ph}}{E_\gamma} \leq \frac{1}{\beta E_g}$$

P.Dorenbos, 2009



# Fundamental or maximal yield?





# Recent Developments in the Inorganic- Scintillator Field

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## Scintillation Light Yield      Gamma-ray detection

$$N_{\text{photon}} = \frac{E_\gamma}{E_{e-h}} S Q$$

$E_\gamma$  gamma-ray energy

$E_{e-h} = \sim 2.5 E_{\text{gap}}$

S transport/transfer efficiency to LC

Q quantum efficiency of LC



# Models

## Traditional approach

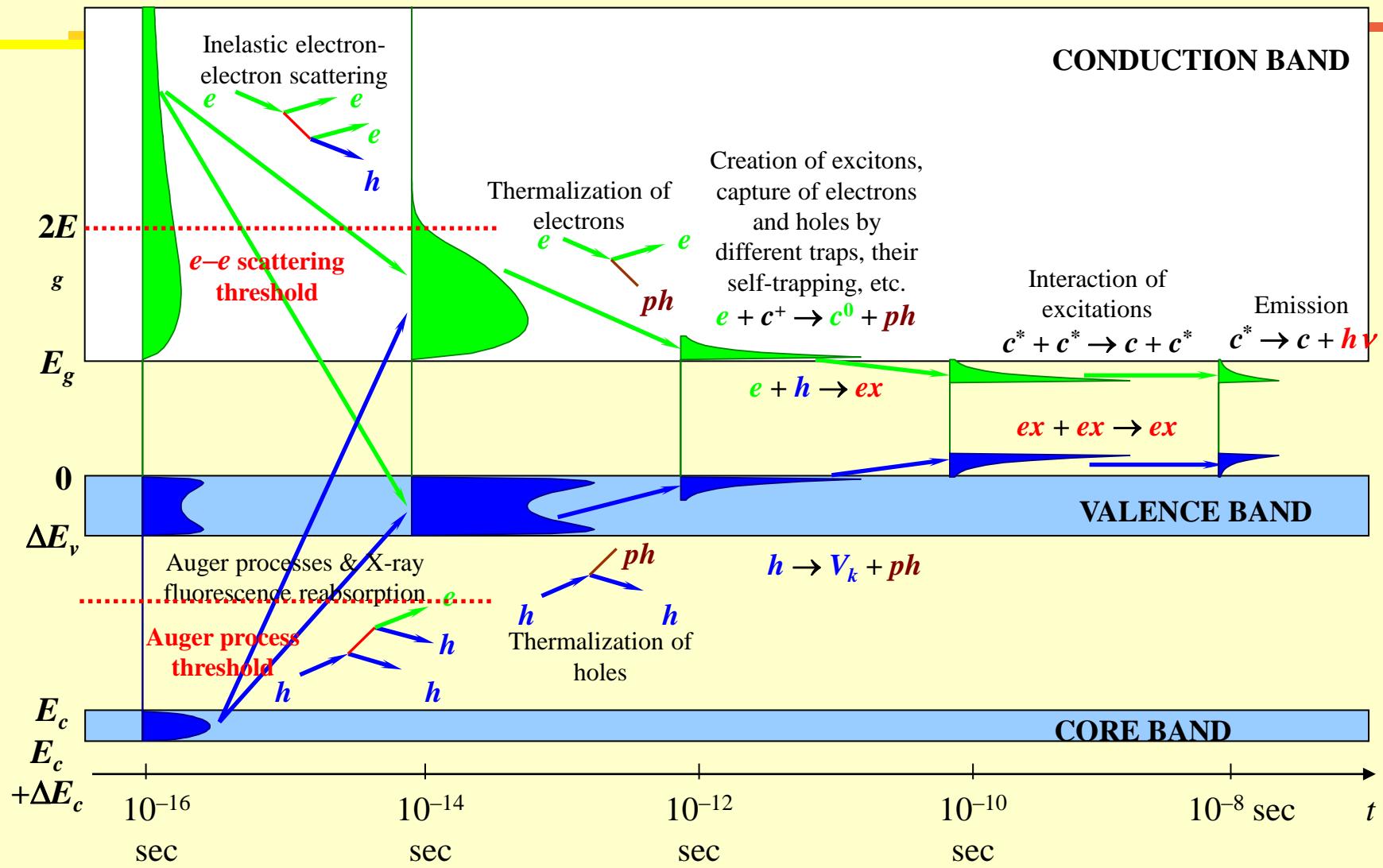
$$LY \approx 10^6 SQ / \beta E_g = \eta 10^6 / E_g; \quad \eta = SQ / \beta; \quad \eta = 0,5$$

The first assumption does not work properly

The second assumption has to be based on the track structure analysis

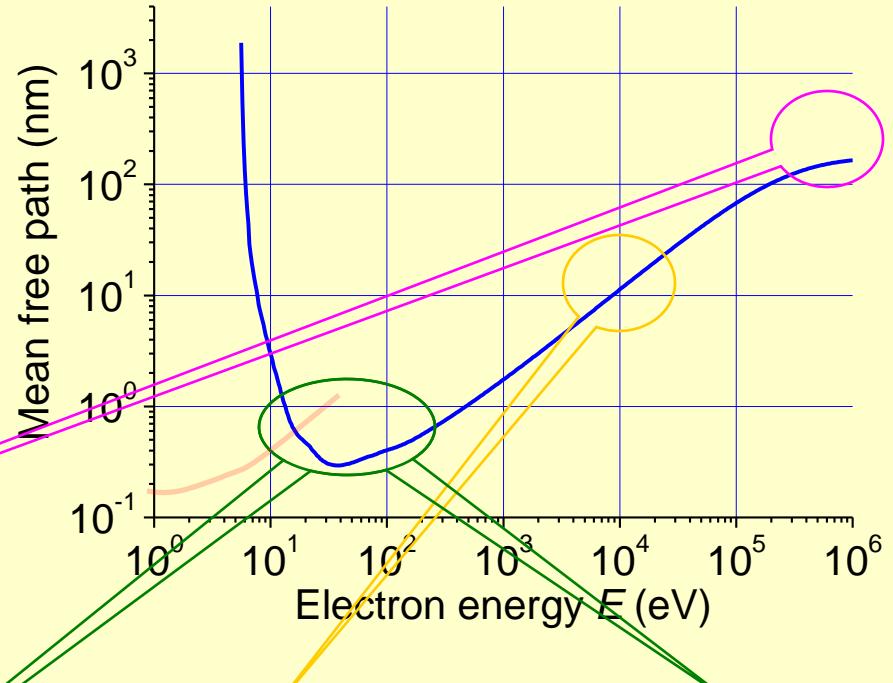
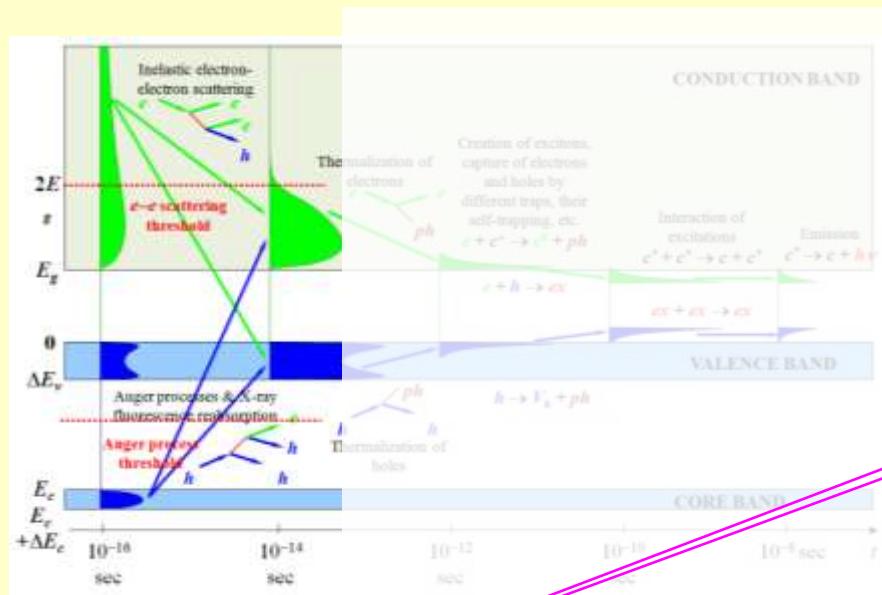


# Scheme of electronic excitations relaxation in crystals with “simple” energy structure





# Spatial track structure for e-e scattering stage (prior to thermalization)



'Real' track structure

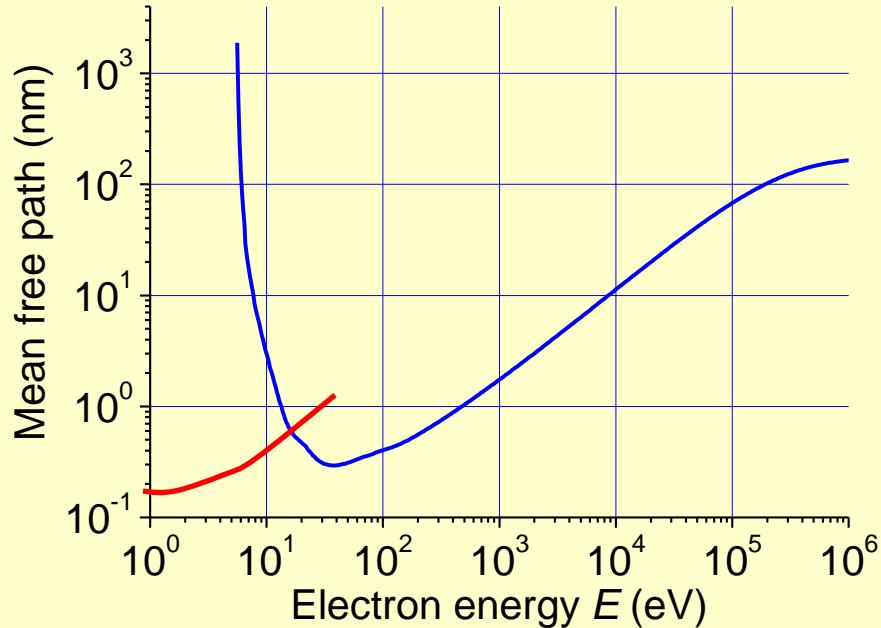
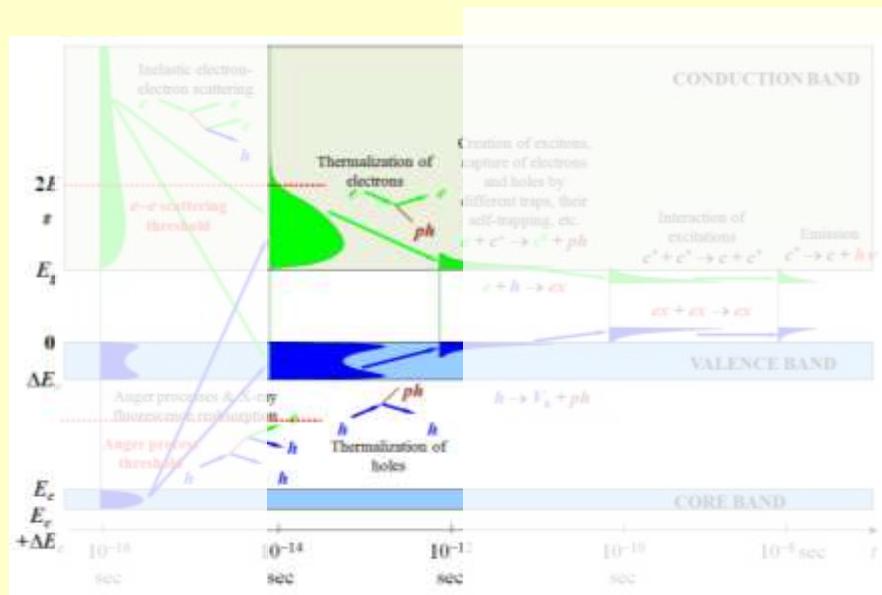
100 nm



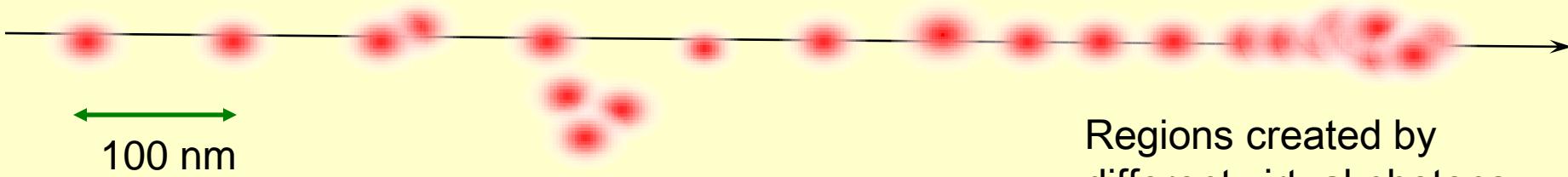
Regions created by different virtual photons are overlapped



# Spatial track structure for phonon scattering stage (after thermalization) for small thermalization radius



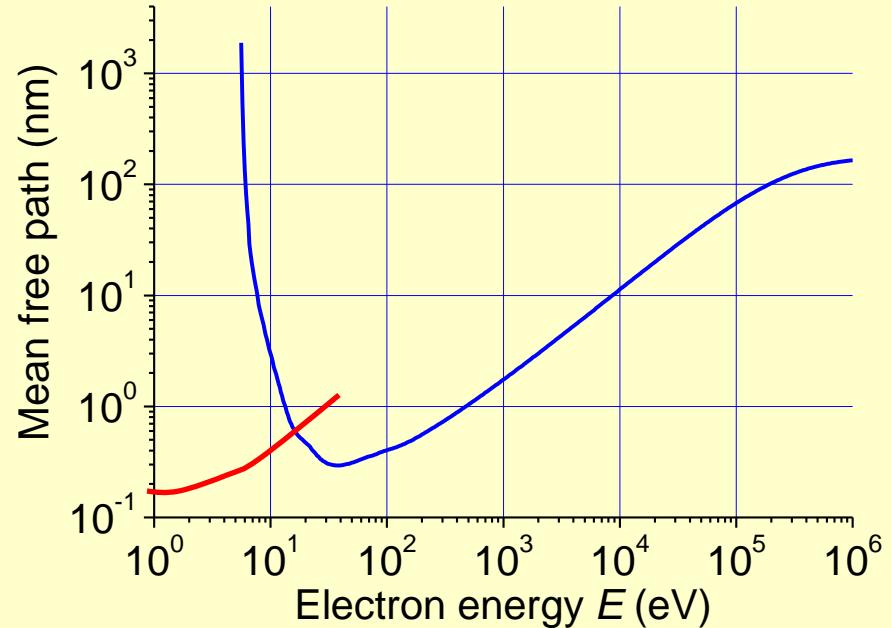
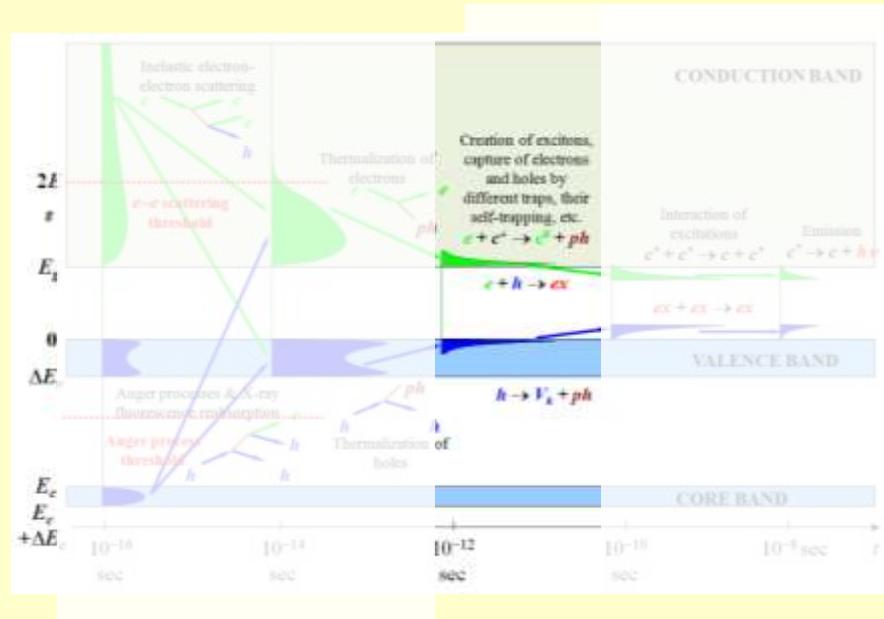
'Real' track structure



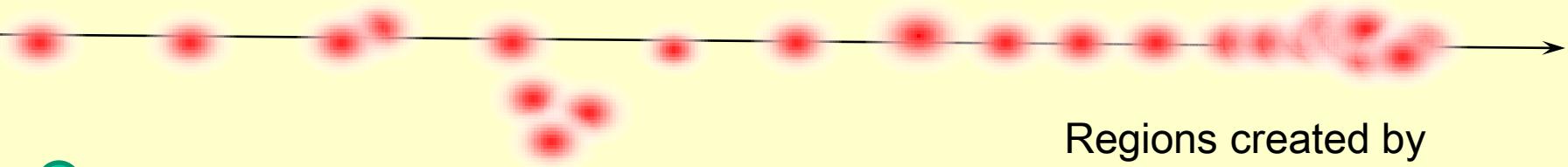
Regions created by different virtual photons are overlapped



# Spatial track structure for e-h Onsager recombination stage for small thermalization radius



'Real' track structure

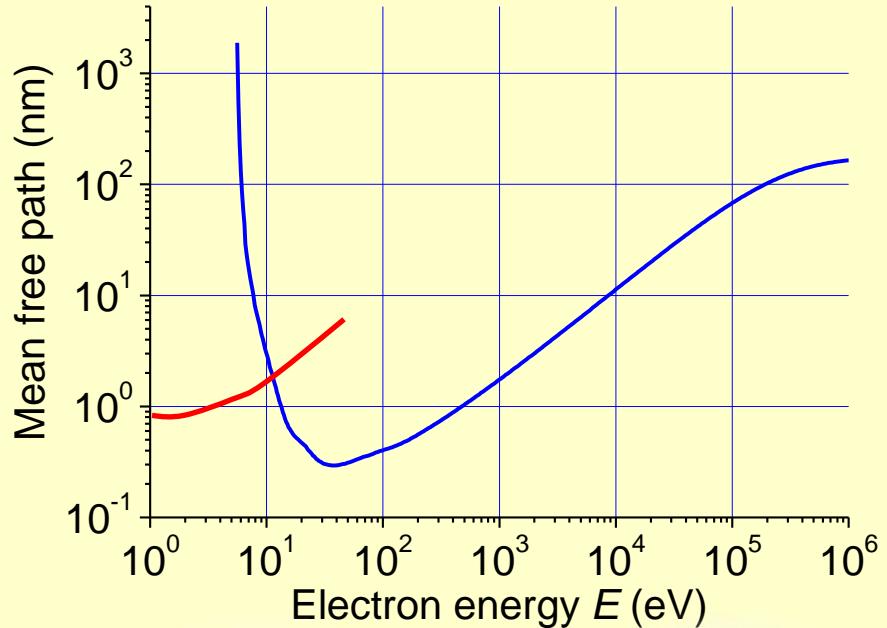
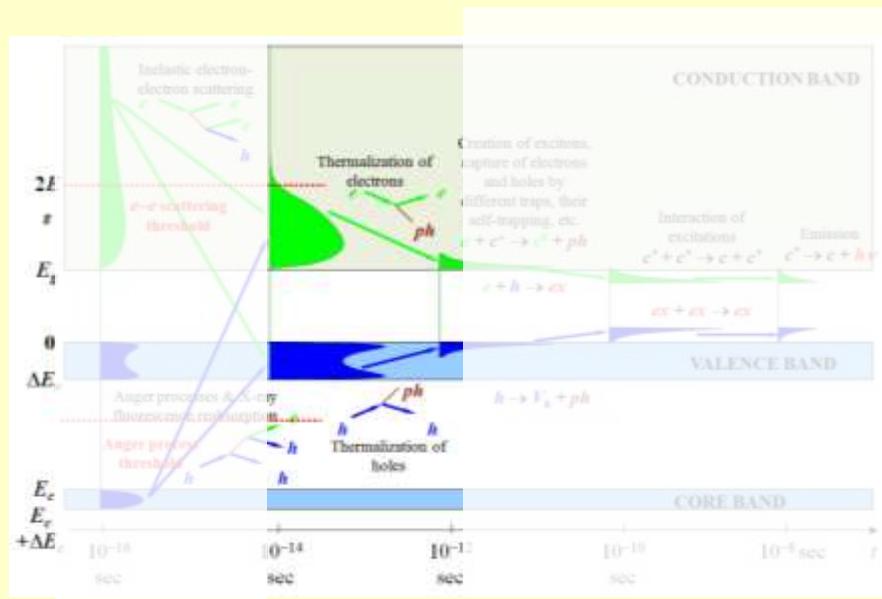


● Onsager radius 10 nm

Regions created by different virtual photons are overlapped



# Spatial track structure for phonon scattering stage (after thermalization) for large thermalization radius



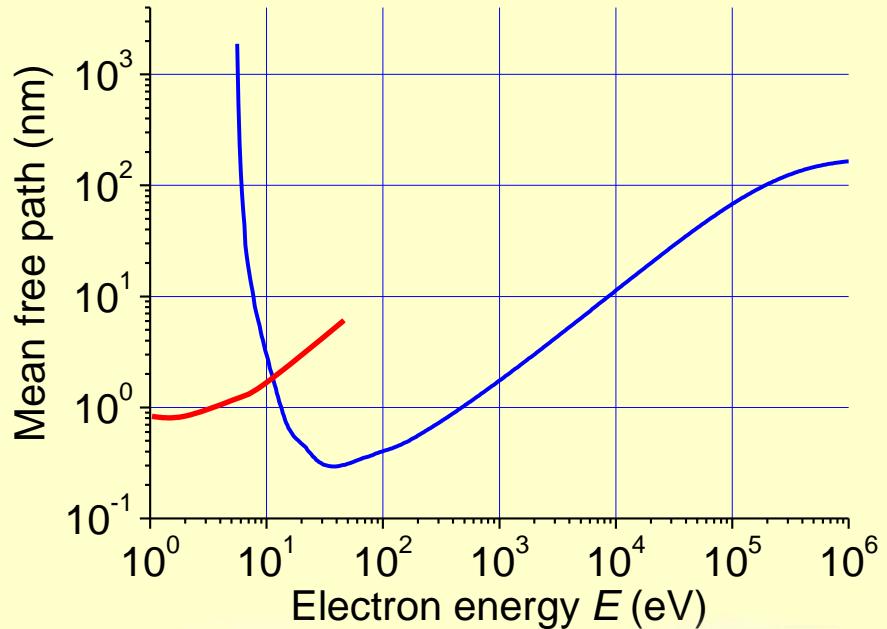
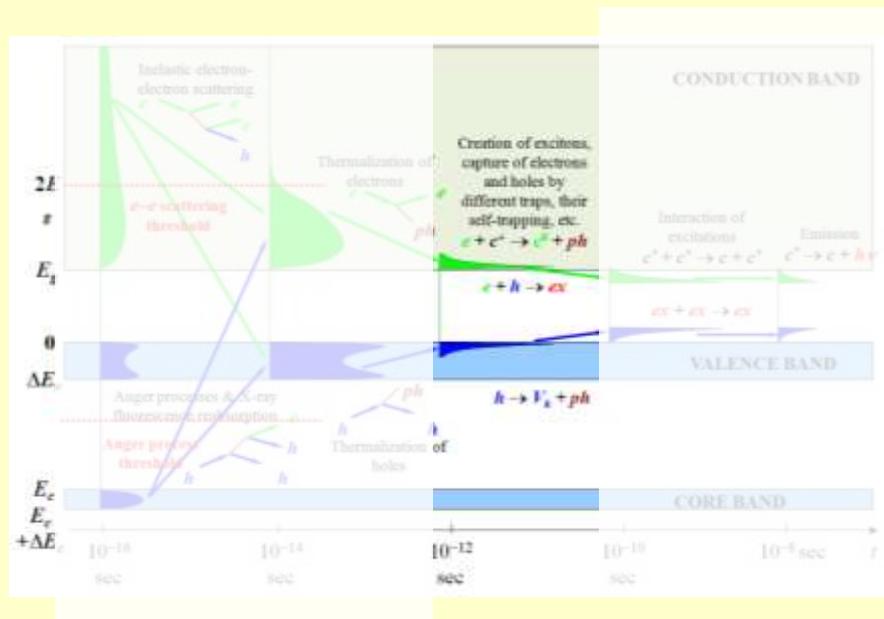
'Real' track structure

100 nm

Regions created by  
different virtual photons  
are overlapped



# Spatial track structure for e-h Onsager recombination stage for large thermalization radius



'Real' track structure

● Onsager radius 10 nm



## Spatial distribution of electrons, holes and excitons due to mobility in e-e passive energy domain

Two types of carrier mobilities: **thermalization length** (mobility of hot electrons and holes) and **mobility of thermalized excitations** (electrons, holes & excitons).

*High-energy part of ionization track* – individual electron-hole pairs and small non-overlapping clusters of excitations. **Negative role of mobility**: the higher **thermalization length** (in comparison with Onsager radius), the lower the recombination yield.

*Low-energy part of ionization track* – overlapping clusters of excitations. Mean distance between interacting excitations increases with increase of the mobility of excitons. **Positive role of mobility**: the higher the mobility, the lower the quenching of excitation due to high EE density.

**“Ideal” scintillator:** **Low hot mobility (high yield of excitons)** and **high thermalized mobility (low interaction)**.



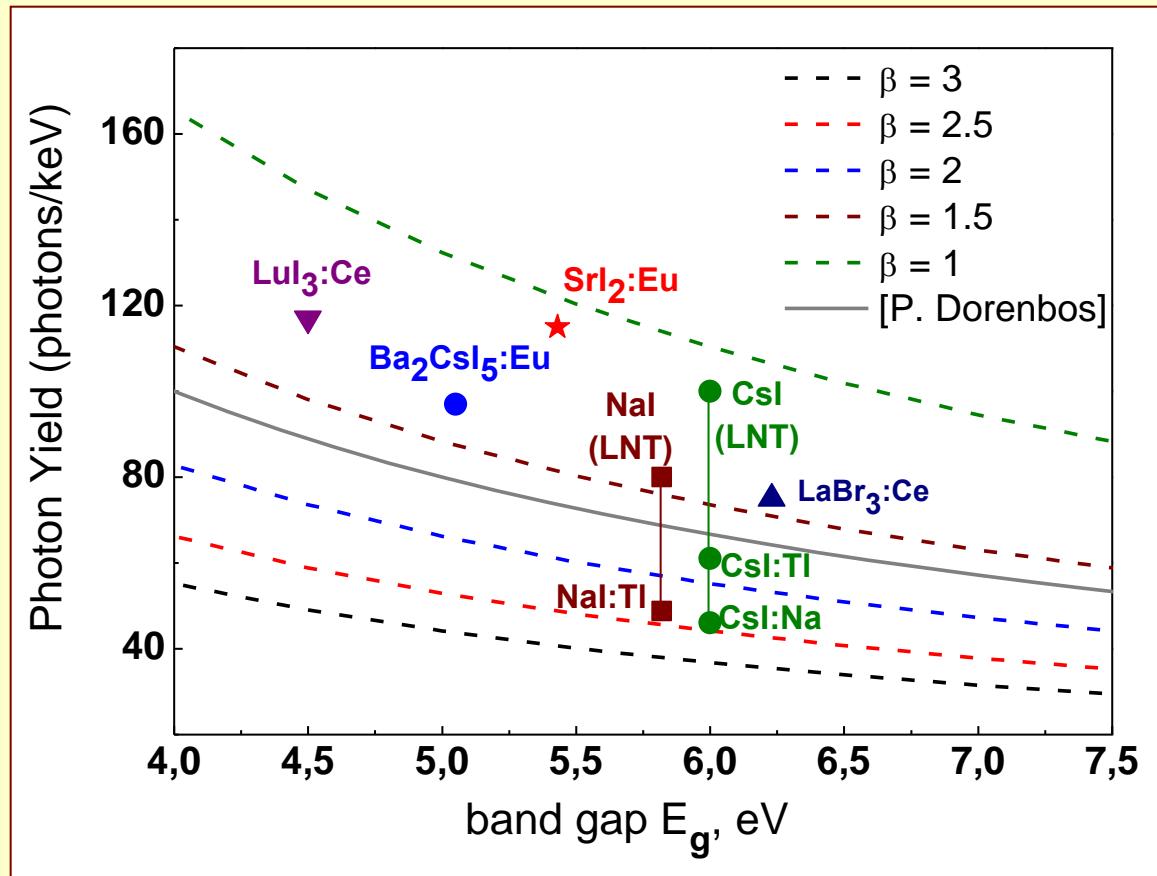
## **Binary alkali halides:**

**Can the yield achieve theoretical limit?**

**Can we improve conventional alkali halide scintillators?**

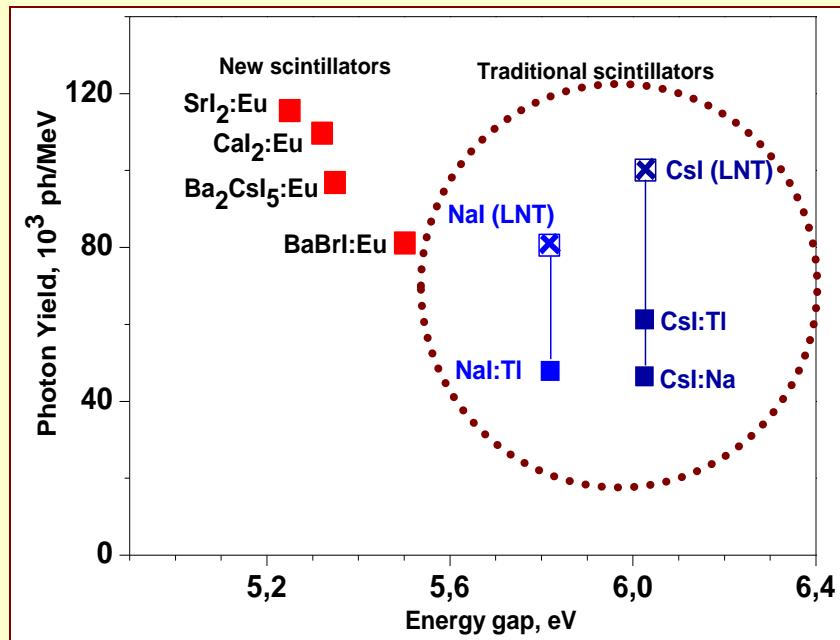


# Fundamental or maximal yield?





# Fundamental limits to Light Yield of NaI and CsI based scintillators (LY vs. E<sub>g</sub>)



Crystal	E <sub>g</sub> , eV	LY, ph/Mev theor.	LY, ph/Mev expim.
NaI (77K)	5.8	86.000	80.000
NaI:TI (RT)			45.000
CsI (77K)	6.1	82.000	~100.000
CsI:TI (RT)			56.000
CsI:Na (RT)			46.000

Experimental data are far from theoretic limit for NaI and CsI based crystals

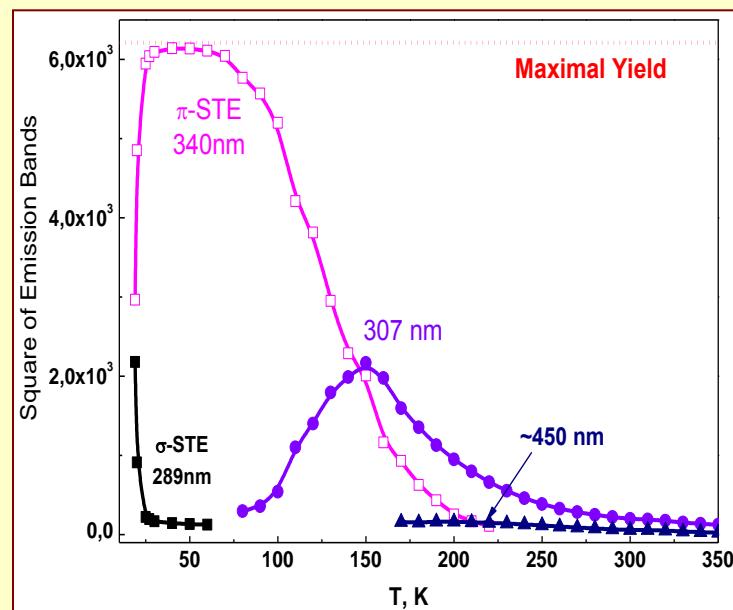
✓ Pure NaI and CsI possess extremely high photon yield at LNT

[V.Sciver,1958; Persyk,1980; Moszynski et al, 2010]

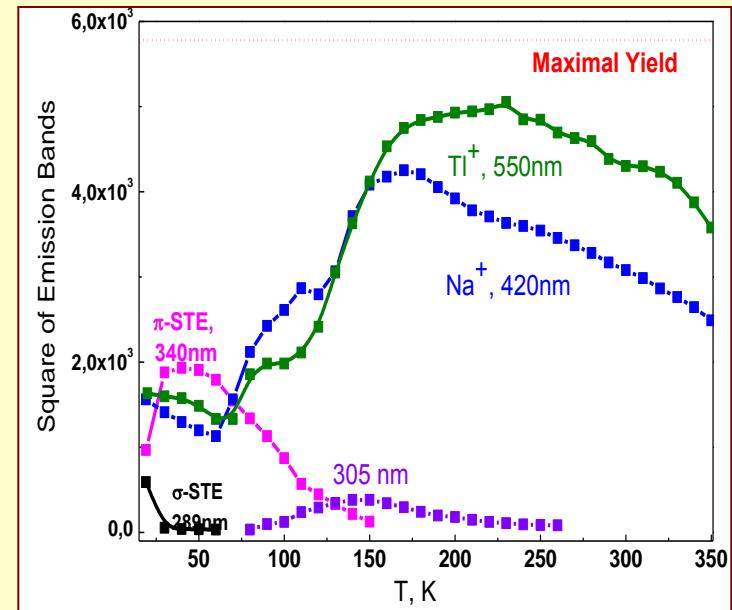


# Exciton based luminescence

## Pure CsI emission



## CsI:Na and CsI:Tl emission

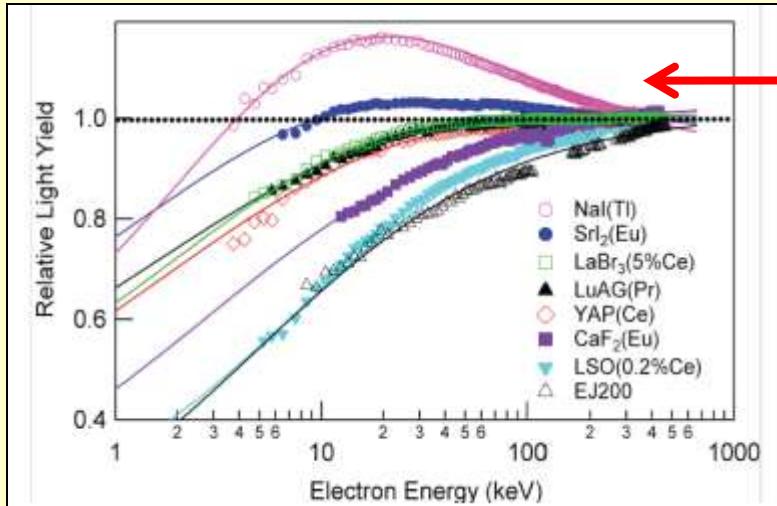


**Resume :**

- \* It is possible to separate different types of emission
- \* STE and defect trapped exciton emissions are dominated
- \* Self trapping creates the best conditions for maximal yield
- \* Other relaxation mechanisms lead to an extra efficiency losses



# Non-proportionality analysis for alkali halides



The high-energy decrease of the scintillator efficiency shows that significant fraction of individual electron-hole pairs are thermalized at distances larger than Onsager radius

$$p = 1 - \exp(-R_{Ons}/r_{eh})$$

$$\frac{e^2}{\varepsilon R_{Ons}} = k_B T$$

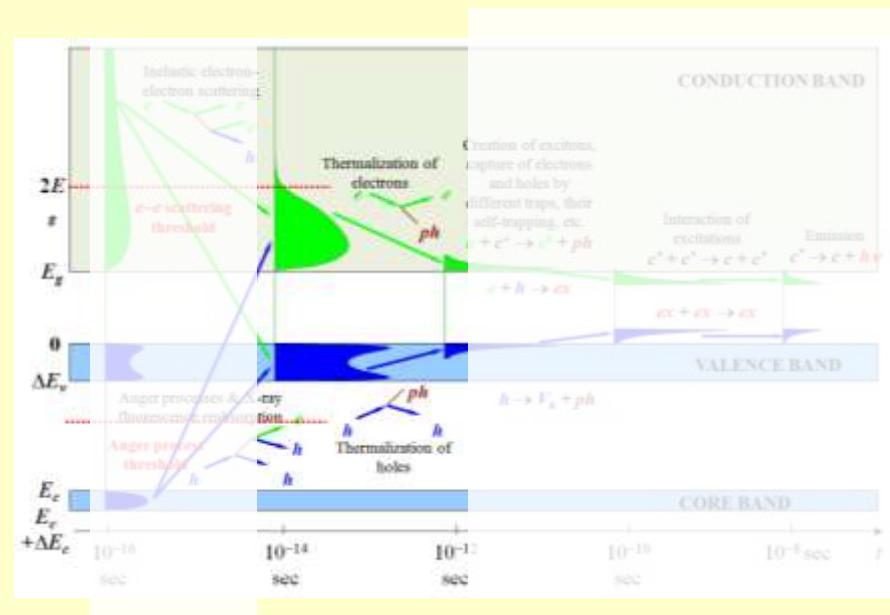
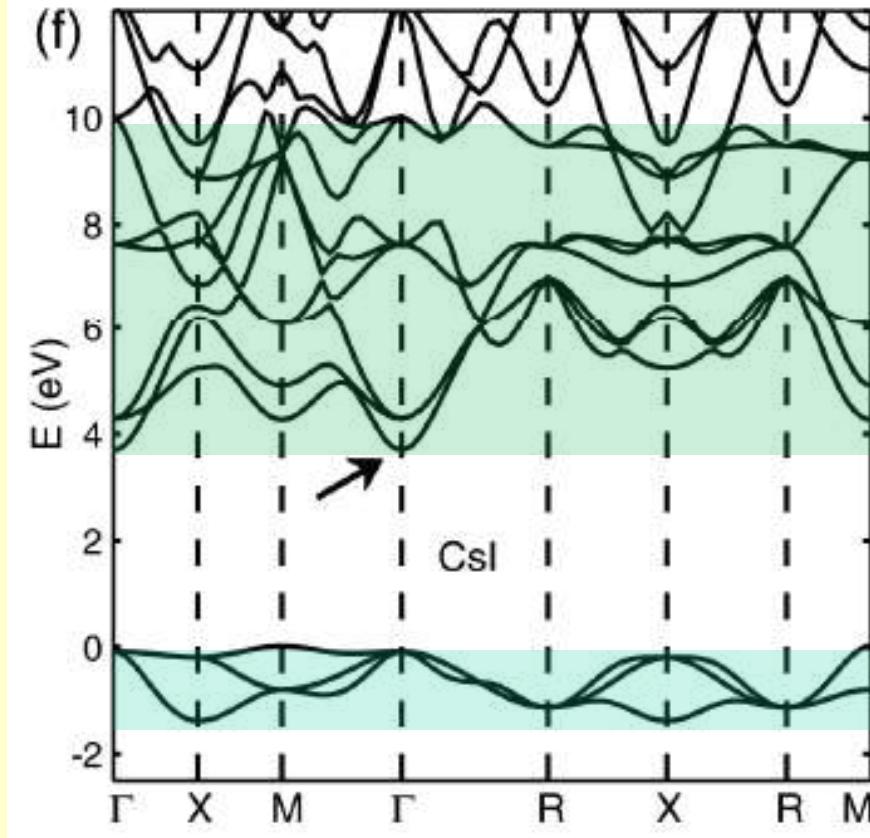
Electron response of some scintillators  
[S. A. Payne, W. W. Moses et al., *IEEE TNS*, 2011]

- 1) We can increase Onsager radius – by decreasing the temperature. Pure CsI and NaI have yield  $\sim 100,000$  ph/MeV at 77K ! ( $R_{ons,77K} = 4R_{ons,300K}$ )
- 2) We can decrease thermalization distances - by choosing of complex halides.

*What is the physics of the thermalization distances decrease in this case?*



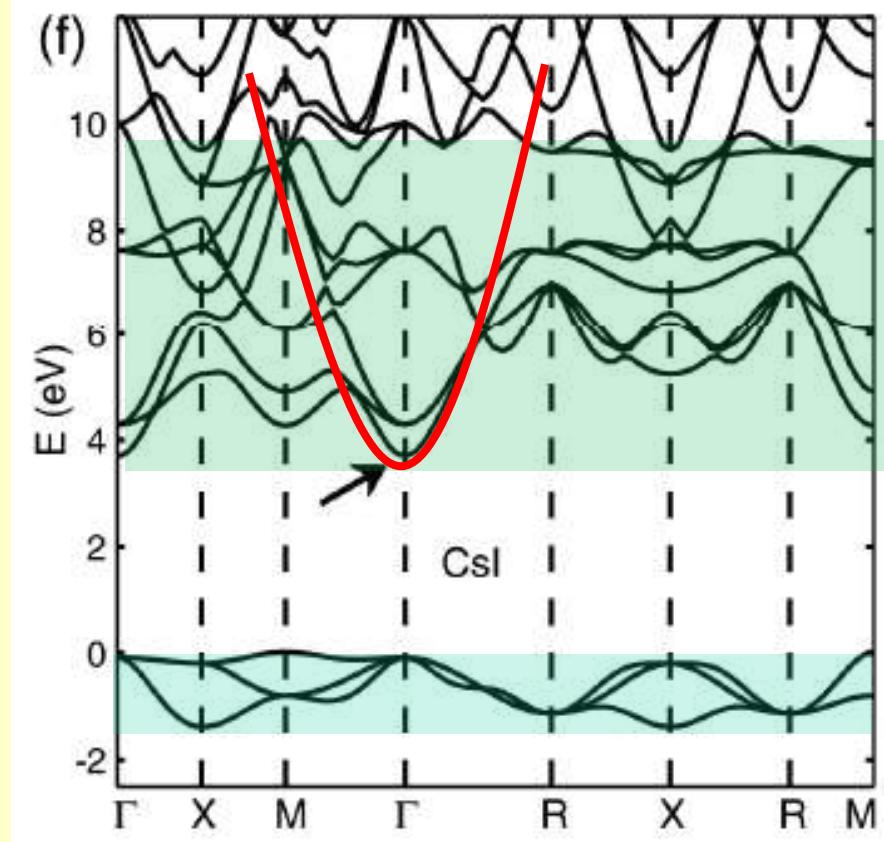
# Starting states for thermalization ( $E_{\text{kin}} < E_g$ )



Band structure calculations  
from W. Setyawan et al. , IEEE TNS, 2009



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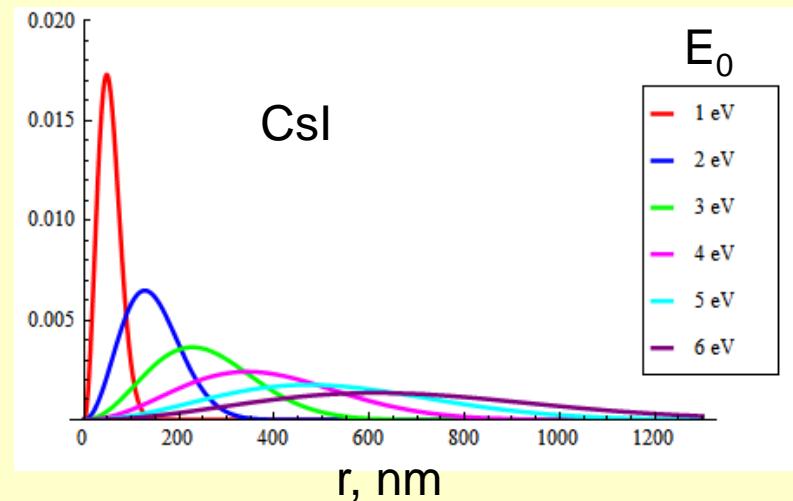
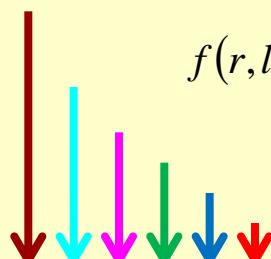


Band structure calculations  
from W. Setyawan, R. M. Gaume et al. /IEEE TNS, 2009

Thermalization for parabolic band and one LO phonon starting from energy  $E_0$

$$l_{e,LO}^2(E_{e0}) = \frac{1}{24} a_B^2 \left( \frac{\tilde{\epsilon}}{m_e^*/m_0} \right)^2 \tanh \left( \frac{\hbar \Omega_{LO}}{2k_B T} \right) \text{Ei} \left( 3 \ln \left( \frac{4E_{e0}}{\hbar \Omega_{LO}} \right) \right),$$

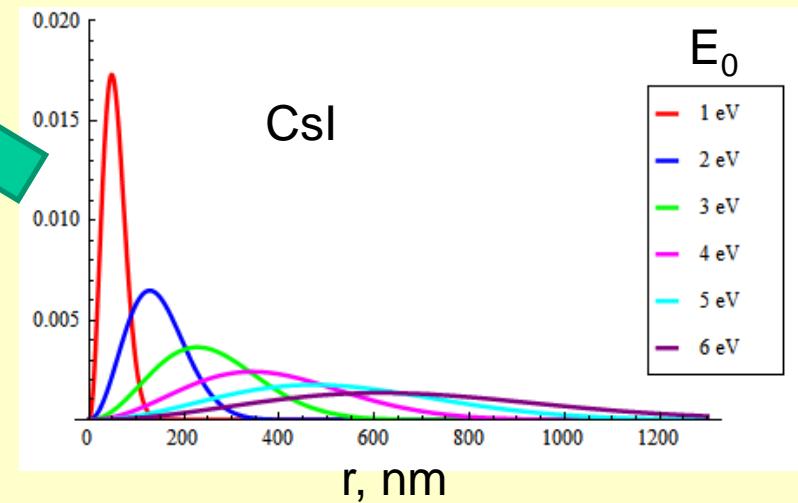
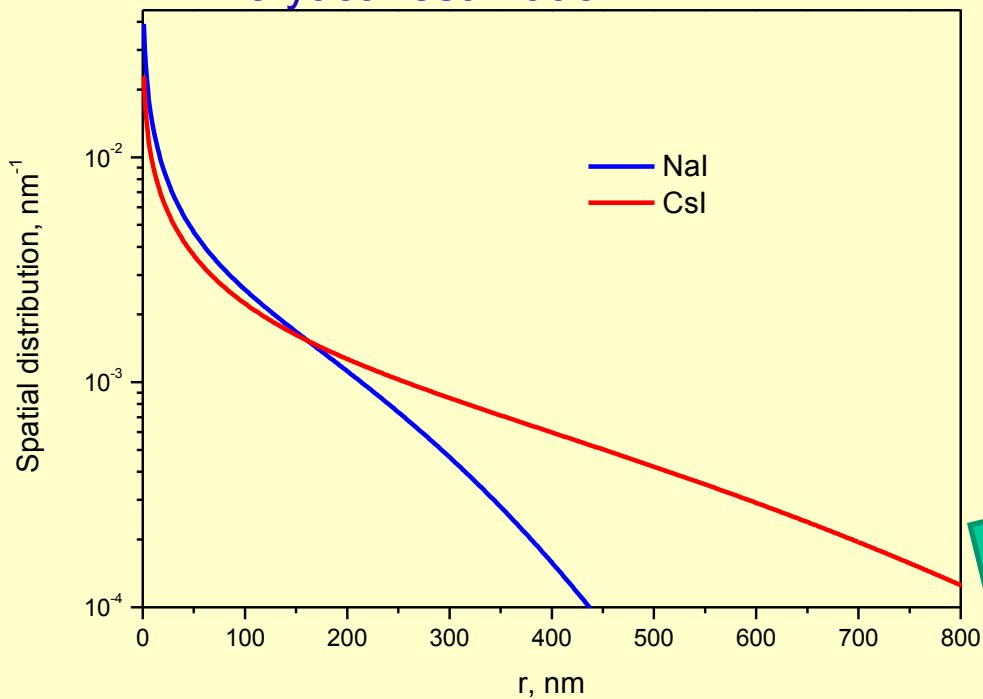
$$f(r, l_e(E_{e0})) = \frac{3\sqrt{6} r^2}{\sqrt{\pi} l_e^3(E_{e0})} \exp \left( -\frac{3r^2}{2l_e^2(E_{e0})} \right)$$





# Spatial distribution of thermalized electrons

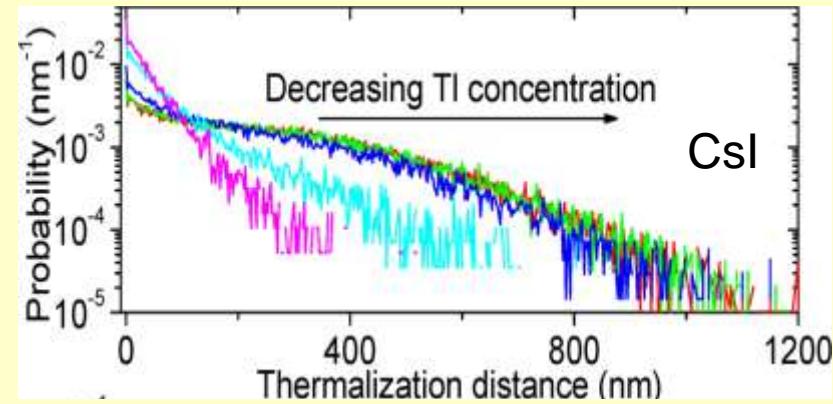
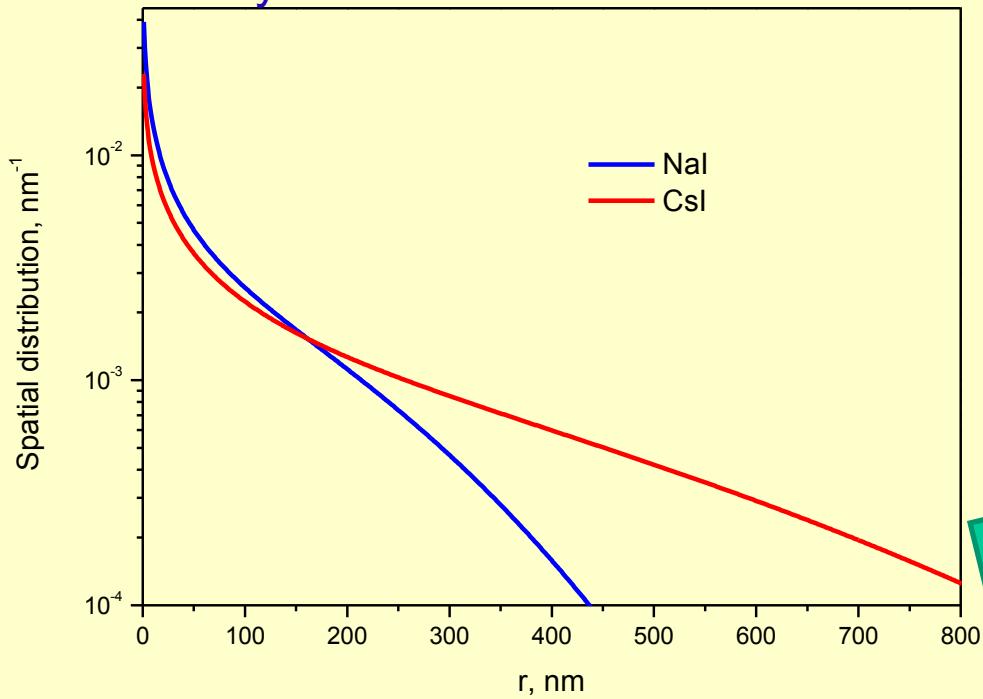
Analytical estimation



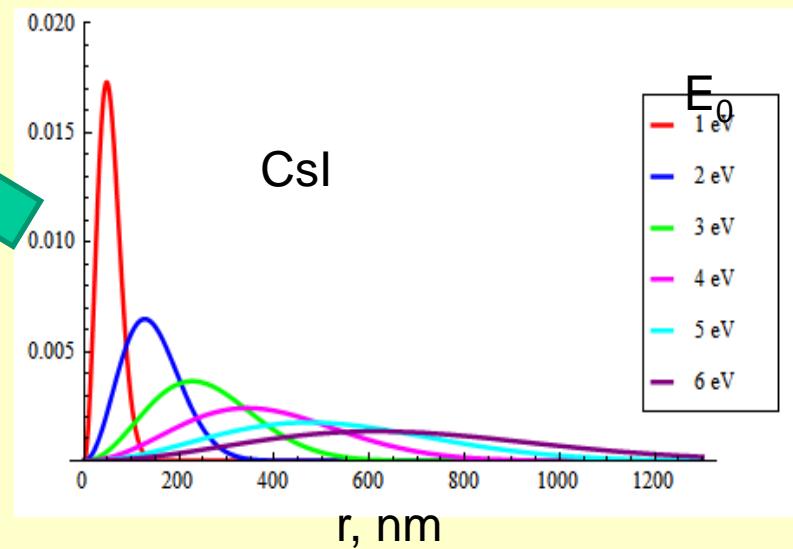


# Spatial distribution of thermalized electrons

## Analytical estimation

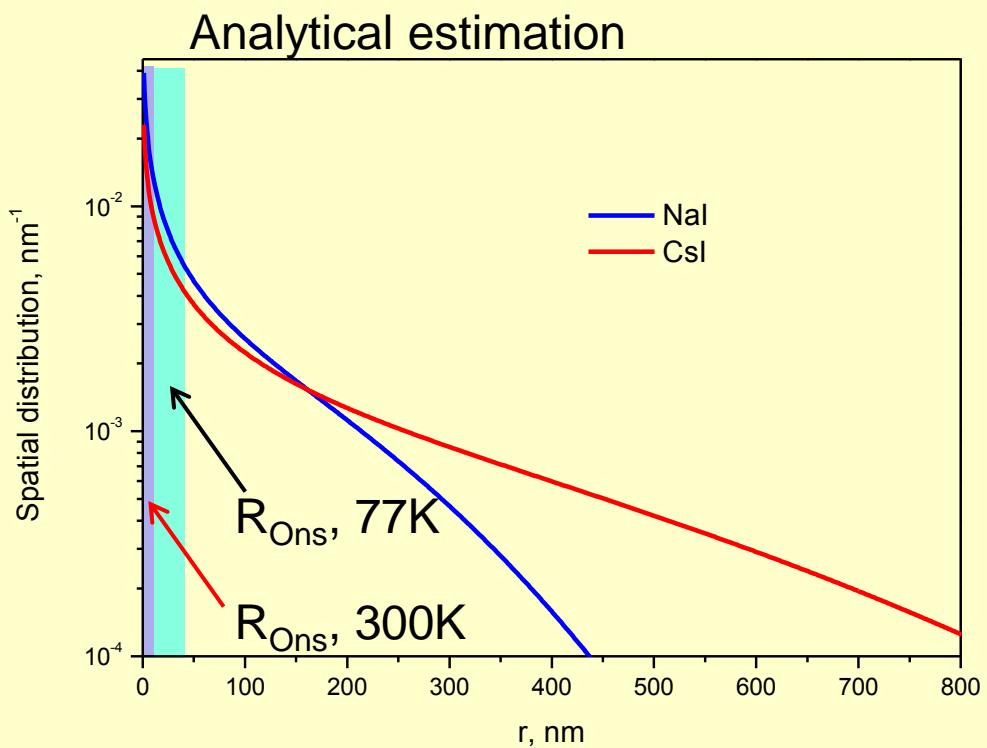


Computer simulation of electron thermalization in CsI  
and CsI(Tl),  
Z. Wang, Y. Xie, B. D. Cannon et al. 2011

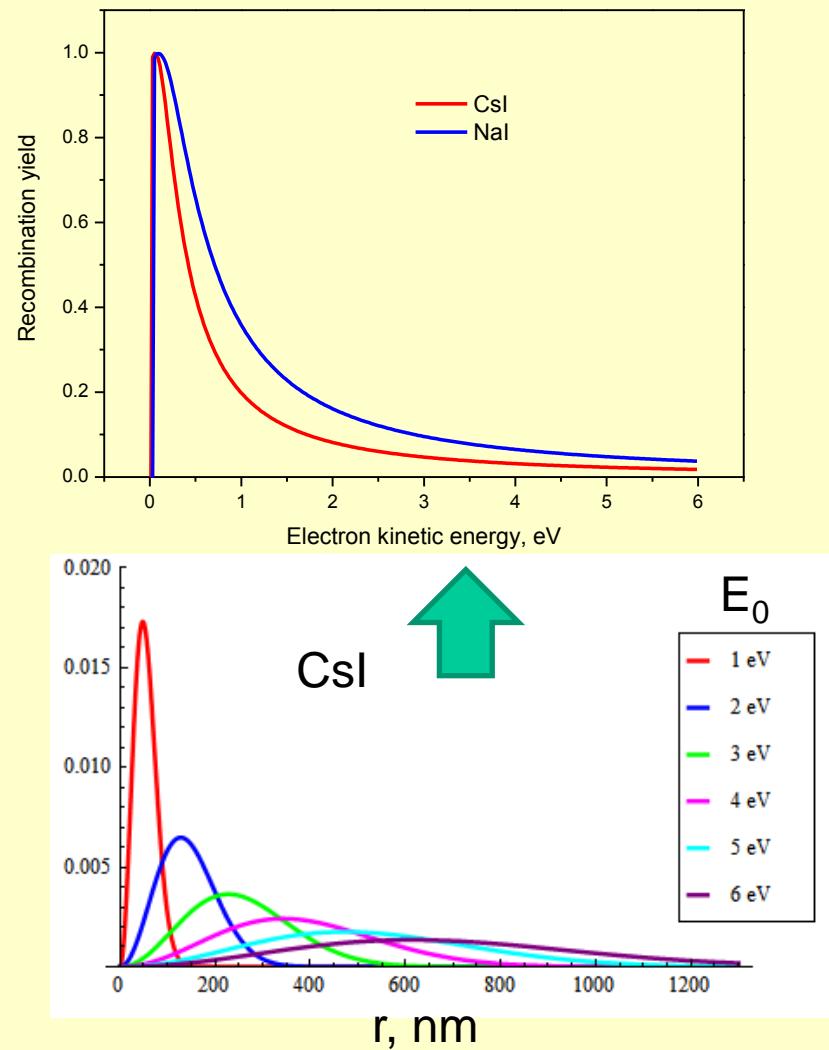




# Spatial distribution of thermalized electrons



	$R_{\text{Ons}}, 300\text{K}$	Yield, 300K	Yield, 77K
CsI	9.87 nm	0.24	0.44
NaI	9.05 nm	0.34	0.58



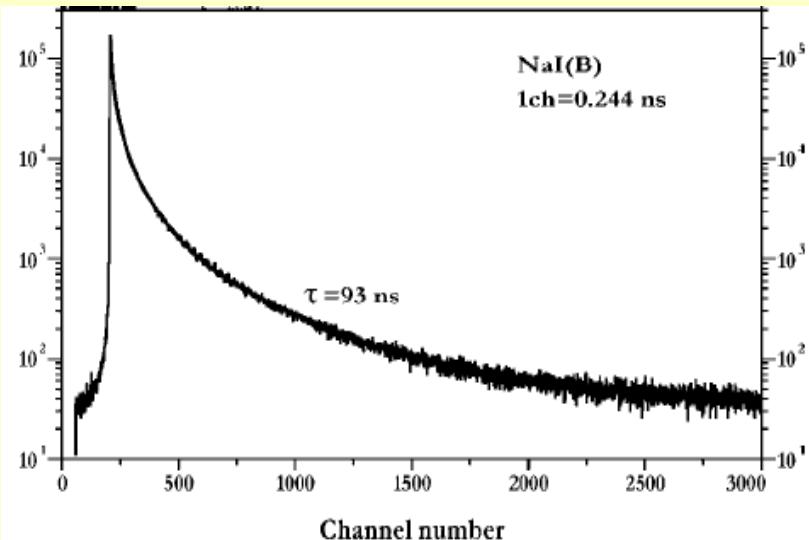


# Bimolecular recombination in alkali halides

Genetic recombination yield << 1 for NaI & CsI

	$R_{Ons}$ , 300K	Yield, 300K	Yield, 77K
CsI	9.87 nm	0.24	0.44
NaI	9.05 nm	0.34	0.58

Essentially non-exponential decay kinetics for pure NaI



M. Moszyński, et al. Study of Pure NaI at Room and Liquid Nitrogen Temperatures, IEEE TNS 2003

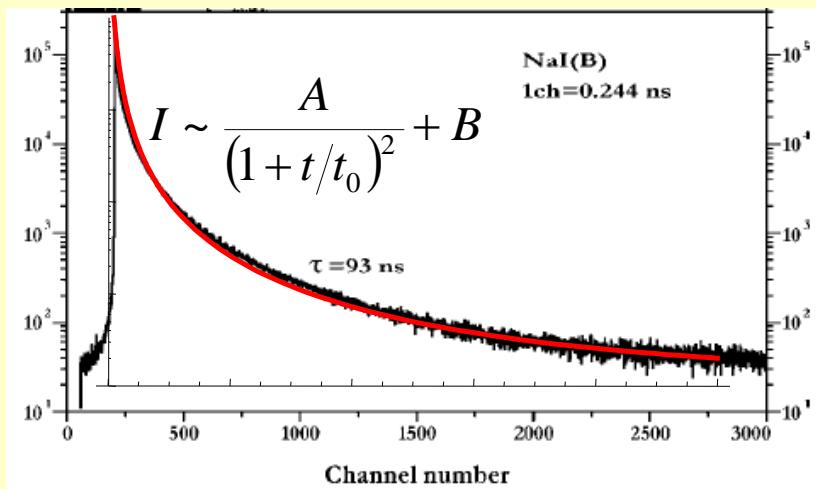


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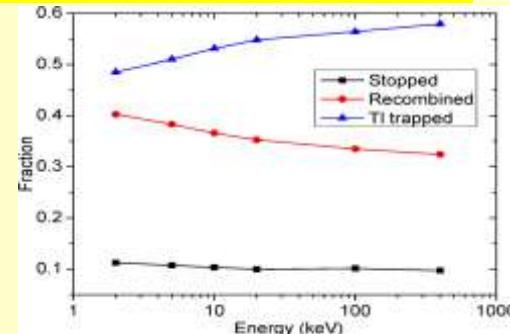
M. Moszyński, et al. Study of Pure NaI at RT and LNT,  
IEEE TNS 2003



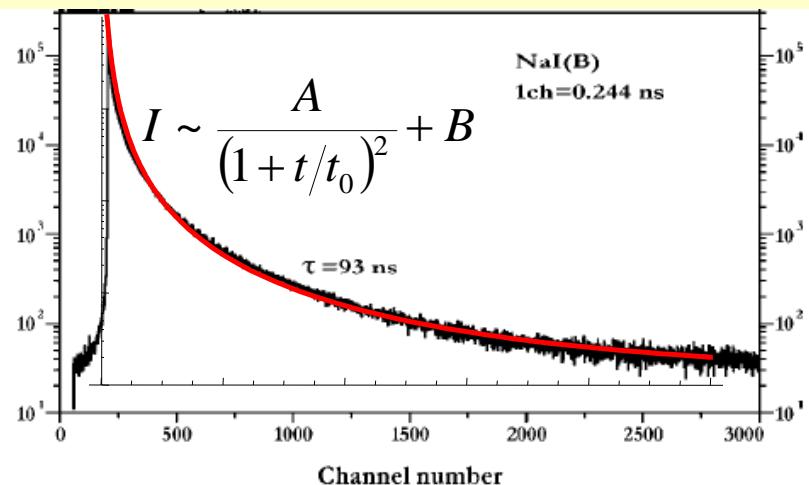
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Changes in the fractions of stopped, recombined, and Tl-trapped electrons as a function of incident energy for CsI:Tl [ S. Kerisit, K. M. Rosso, B. D. Cannon et al. 2009]



Essentially non-exponential decay kinetics for pure NaI

M. Moszyński, et al. Study of Pure NaI at RT and LNT, IEEE TNS 2003

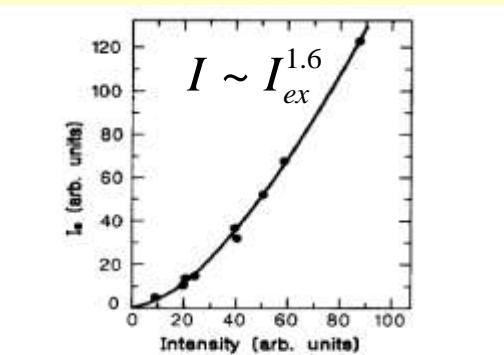


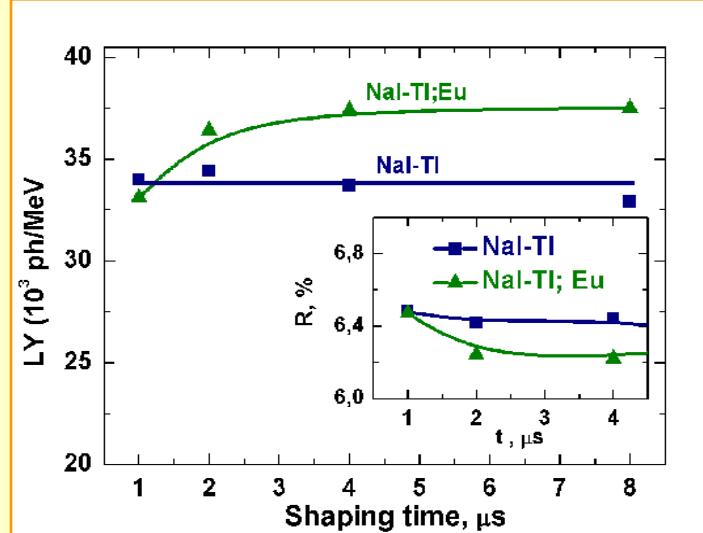
Fig. 4. Equilibrium fluorescence intensity of NaI:Tl as a function of intensity of illumination for high illumination intensities.

Non-linear VUV excitation of NaI:Tl [E. Loewinger et al. 1988]

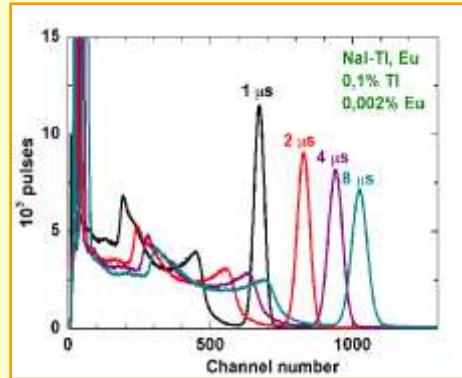
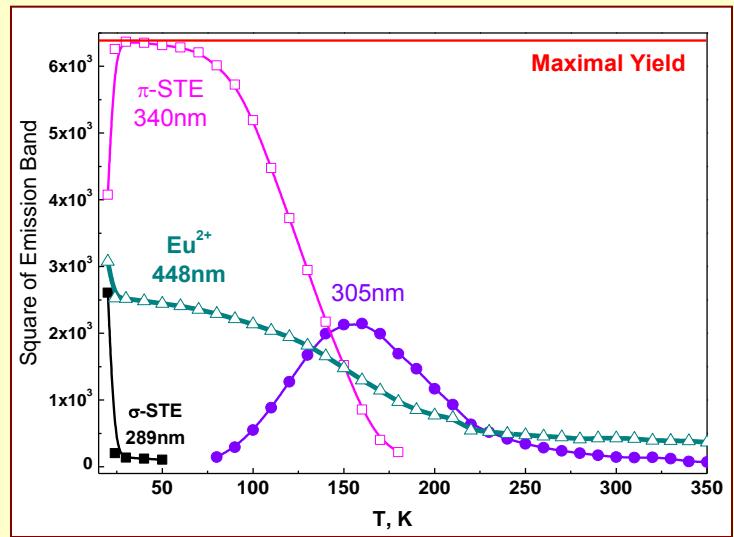
NaI & CsI (both pure and doped) show significant non-linear bimolecular recombination



# Can we use co-doping to collect more excitations?



CsI:Eu emission vs temperature



Eu,Tl – co-doping of Nal increases light yield comparing to conventional Nal:Tl



# Scintillation efficiency improvement

“Synergy” of Eu and Tl co-doping in NaI crystals

Crystal	Tl, m%	Eu, m%	Lum, nm	Decay, ns	LY, %	R, %
NaI-Tl	$1 \cdot 10^{-1}$		415	230	100	6.4
NaI-Tl, Eu	$1 \cdot 10^{-1}$	$1 \cdot 10^{-3}$	445	230 (26%) 1000 (74%)	110	6.2
NaI-Eu		$1 \cdot 10^{-1}$	445	1000	60	9.5

- Introduce of hundred times lower Eu-concentration ( $10^{-3}\%$ ) than Tl (0.1%) leads to Tl emission suppression and higher light output.
- Thus, Eu co-doping allows to get better scintillation performance of NaI:Tl.
- It costs some losses at decay and claim for larger integration time.



## Binary alkali halides - the yield could not reach fundamental limit !

- ✓ The maximal CsI or NaI scintillation yield corresponds to STE relaxation at LNT
- ✓ Temperature rise leads to the STE luminescence quenching and DTE emission that lower due to transfer and stabilization losses. Eu<sup>2+</sup> co-doping allows slightly increase the NaI(Tl) yield only
- ✓ Thermalization length is much higher than Onsager radius in alkali halides – therefore **geminate recombination yield is much less then unity.**
- ✓ We can decrease thermalization distances – by choosing of complex halides



## What materials are characterized by lower thermalization length? Why Alkali Earth Halides?

How thermalization length depend on material parameters?

$$l_{e,LO}^2(E_{e0}) = \frac{1}{24} a_B^2 \left( \frac{\tilde{\epsilon}}{m_e^*/m_0} \right)^2 \tanh\left( \frac{\hbar\Omega_{LO}}{2k_B T} \right) \text{Ei}\left( 3 \ln\left( \frac{4E_{e0}}{\hbar\Omega_{LO}} \right) \right),$$

We should choose materials with

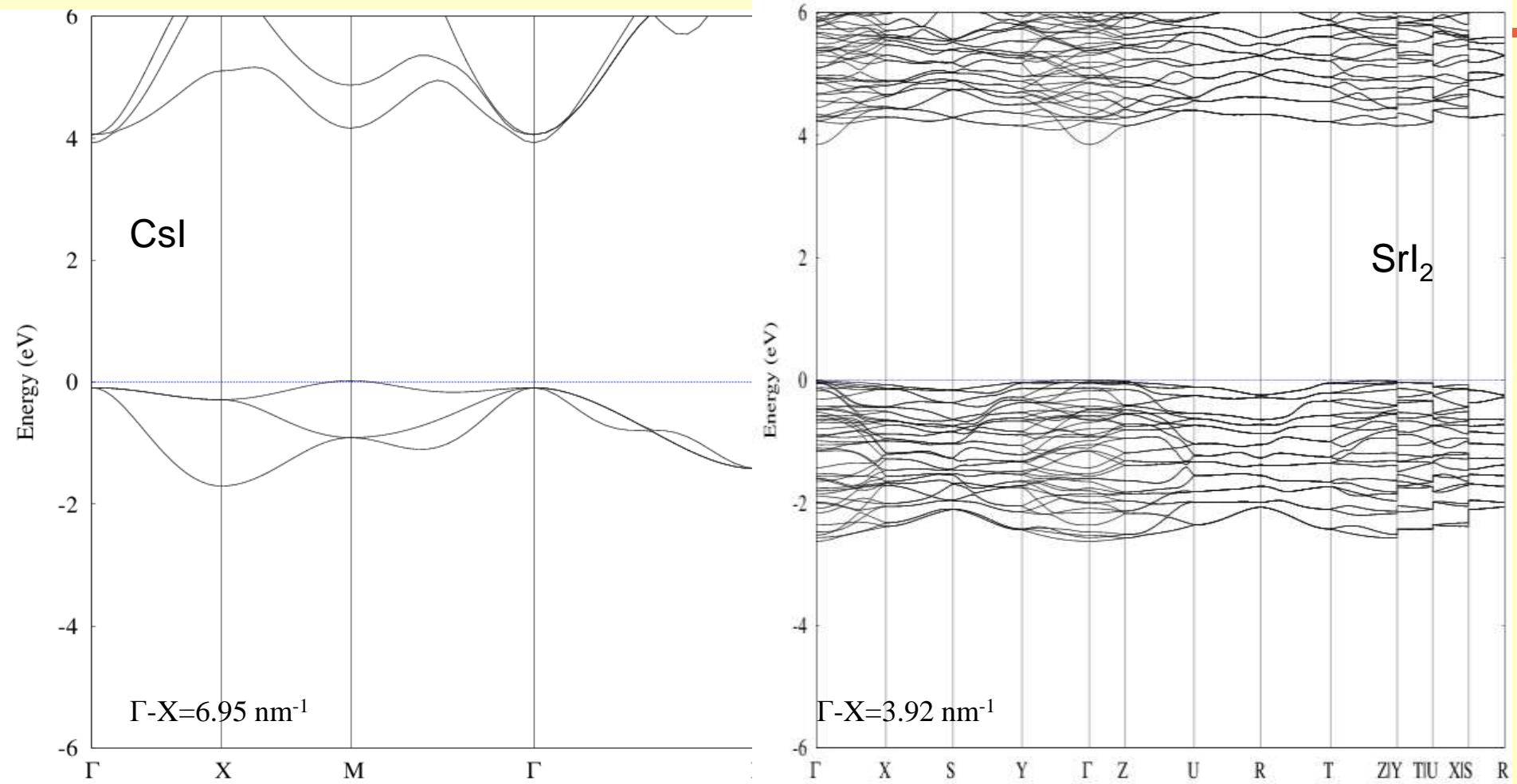
- higher effective masses in the whole relaxation region  $E_{\text{kin}} < E_g$  and
- higher LO phonon energies (see Vasil'ev, Kirkin, SORMA West 2012, 12C-2):

Why AE halides? - Lower thermalization length in complex halides result in higher yield of geminate recombination!

Complex halides with many atoms in elementary cell (e.g.  $\text{SrI}_2$  with 24 atoms in elementary cell)



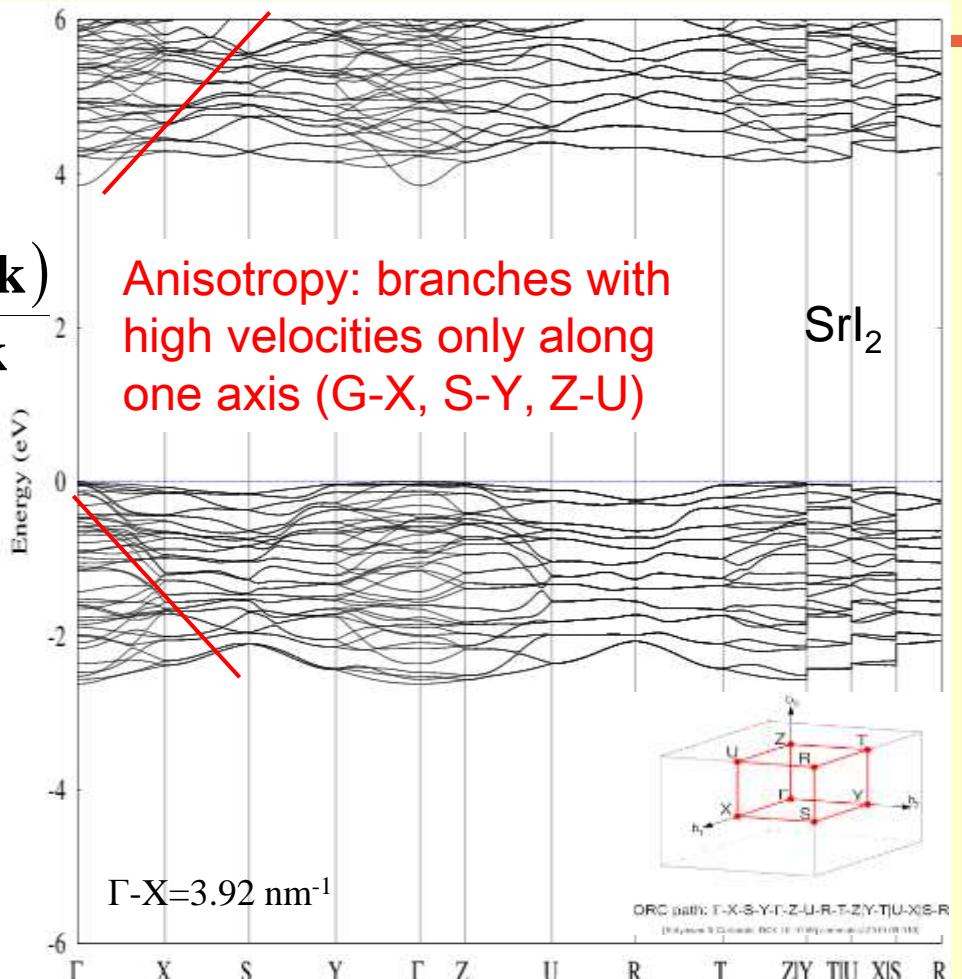
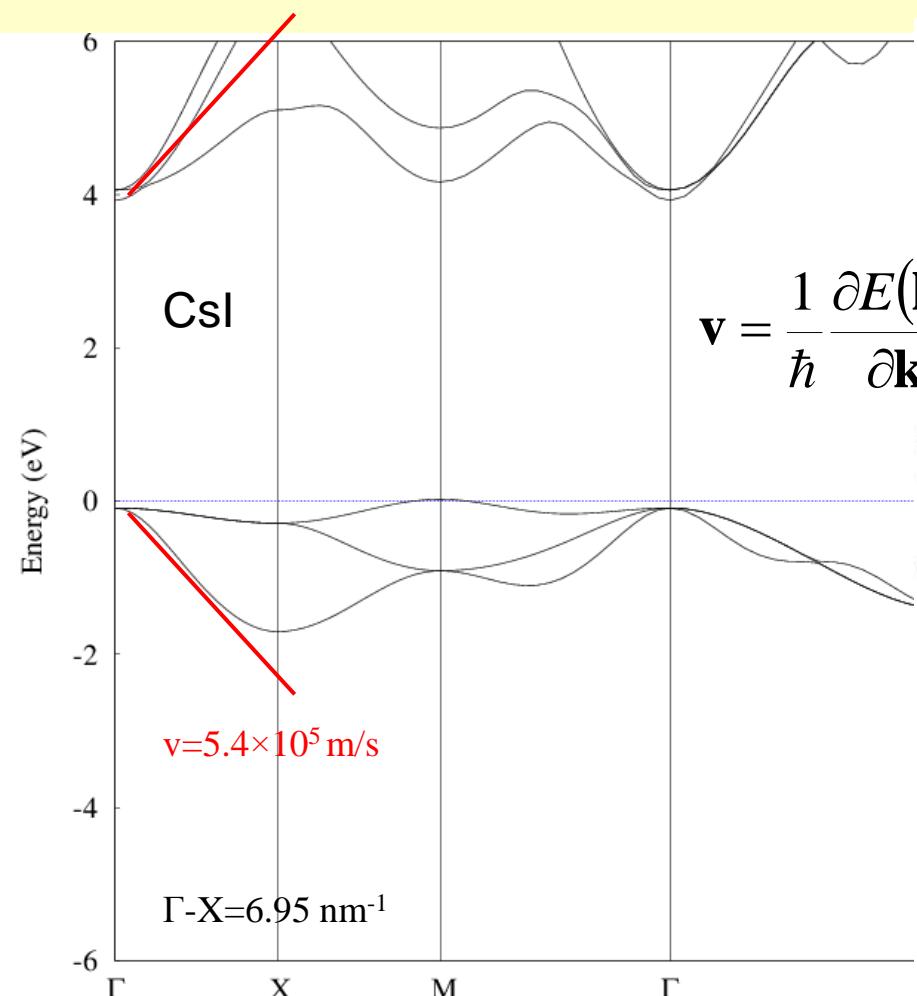
# Comparison of CsI and SrI<sub>2</sub> electronic structures



- [1] W. Setyawan and S. Curtarolo, Comp. Mat. Sci. 49, 299 (2010).
- [2] S. Curtarolo, W. Setyawan, S. Wang, J. Xue, K. Yang et al. Comp. Mat. Sci. 58, 227 (2012).
- [3] W. Setyawan, R. M. Gaumé, S. Lam, R. S. Feigelson, and S. Curtarolo, ACS Comb. Sci. 13(4), 382 (2011).



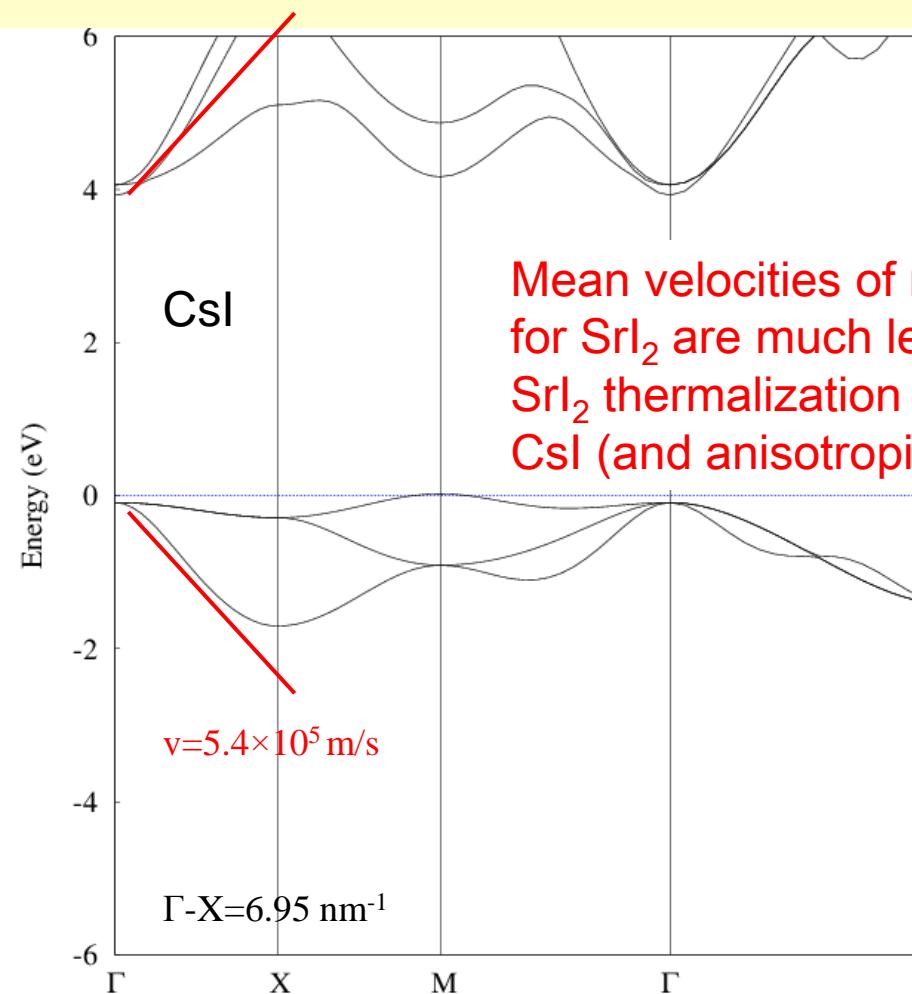
# Comparison of CsI and SrI<sub>2</sub> electronic structures



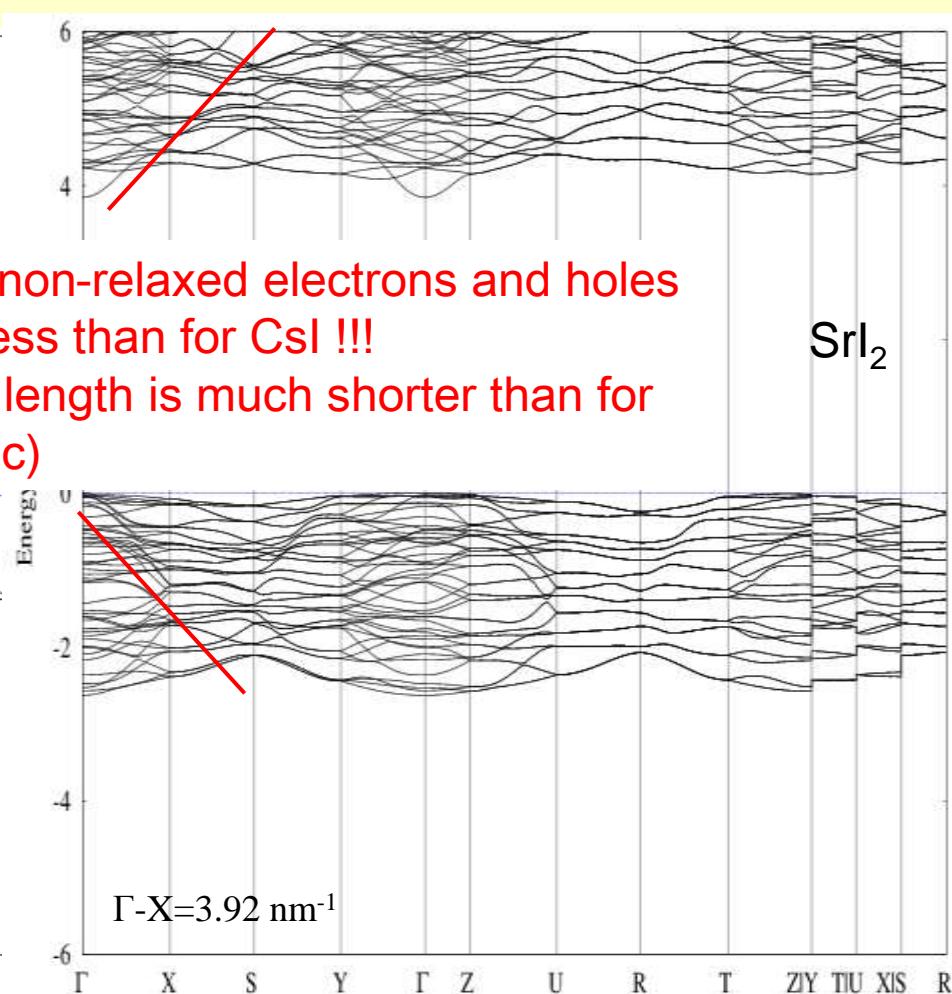
- [1] W. Setyawan and S. Curtarolo, Comp. Mat. Sci. 49, 299 (2010).
- [2] S. Curtarolo, W. Setyawan, S. Wang et al. Comp. Mat. Sci. 58, 227 (2012).
- [3] W. Setyawan, R. M. Gaumé, S. Lam et al. ACS Comb. Sci. 13(4), 382 (2011).



# Comparison of CsI and SrI<sub>2</sub> electronic structures



Mean velocities of non-relaxed electrons and holes  
for SrI<sub>2</sub> are much less than for CsI !!!  
SrI<sub>2</sub> thermalization length is much shorter than for  
CsI (and anisotropic)



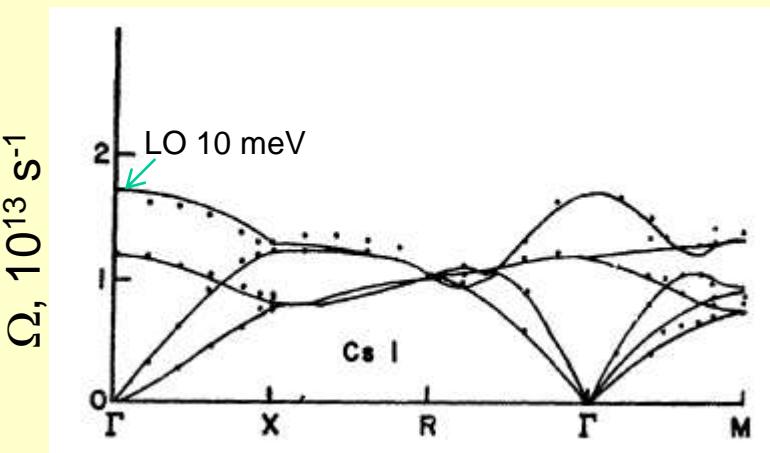
- [1] W. Setyawan and S. Curtarolo, Comp. Mat. Sci. 49, 299 (2010).
- [2] S. Curtarolo, W. Setyawan, S. Wang et al. Comp. Mat. Sci. 58, 227 (2012).
- [3] W. Setyawan, R. M. Gaumé, S. Lam et al. ACS Comb. Sci. 13(4), 382 (2011).



# Comparison of phonon properties

(see Vasil'ev, Kirkin, SORMA West 2012 12C-2)

CAS



J.F. Vetelino, K. V. Namjoshi and S. S. Mitra,  
Phys. Rev. B 7, 4001–4004 (1973)

Only one LO phonon frequency for  
CsI (no energy relaxation below 10  
meV)

LaBr<sub>3</sub>

Frequency (meV)



Phonons dispersion for LaBr<sub>3</sub>.  
I.Iskandarova, private communication

7 LO phonon modes for LaBr<sub>3</sub>, 23 LO modes  
for SrI<sub>2</sub> (full and faster thermalization due to  
LO emission/absorption, [detailed discussion  
in 12C-2 presentation](#))



# The reduced thermalization yield result in higher exciton production due to recombination in geminate pairs and in increased excitonic energy transfer in complex halides (SrI<sub>2</sub>:Eu<sup>2+</sup>, LaBr<sub>3</sub>:Ce<sup>3+</sup>)

Presence of trapped exciton (TE) emission even for high Eu concentrations

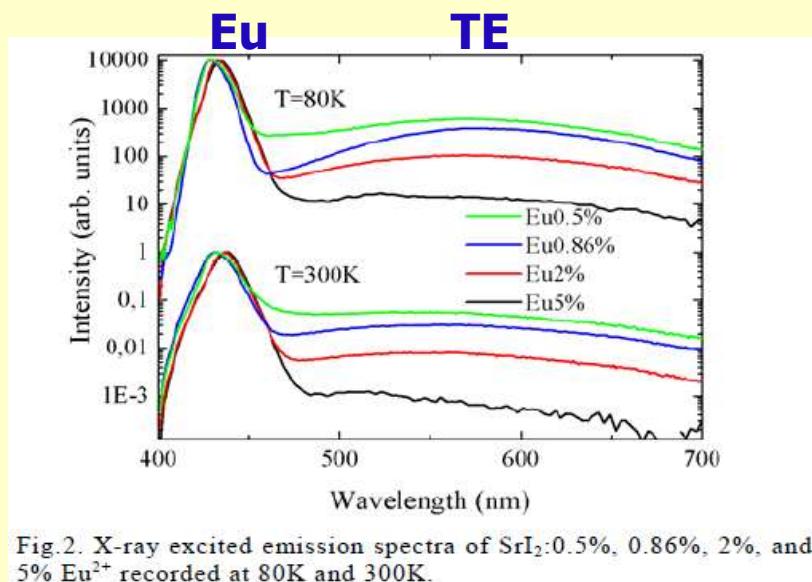
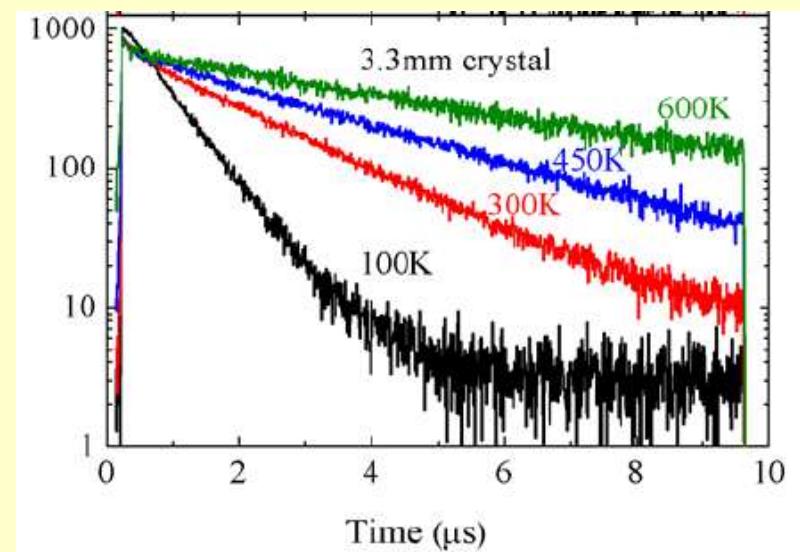


Fig. 2. X-ray excited emission spectra of SrI<sub>2</sub>:0.5%, 0.86%, 2%, and 5% Eu<sup>2+</sup> recorded at 80K and 300K.

Exponential decay  
(with effect of reabsorption)





## The model resume

For all complex halides we can obtain high yield due to high yield of geminate recombination and small bimolecular effects in non-proportionality curves

Lower thermalization length (in comparison with alkali halides) is connected with flat bands in whole energy thermalization region ( $E_{\text{kin}} < E_g$ ) and much more complicated LO phonon structure (and probably strongly anisotropic mobility due to layer structure)

(for more details see Vasil'ev, Kirkin, SORMA West 2012 12C-2)



# Renaissance of Eu-doped scintillators (history and reality)

Luminescence study 1948 - 1975	
LiCl :Eu	Lehmann, 1975
LiI :Eu	Murray, 1958
CaI <sub>2</sub> :Eu	Hofstadter, 1963 Lyskovich, 1970
CaF <sub>2</sub> :Eu	Butement, 1948
SrCl <sub>2</sub> :Eu	Lehmann, 1975
SrBr <sub>2</sub> :Eu	
SrI <sub>2</sub> :Eu	Hofstadter, 1968, US Patent, 3373279
SrI <sub>2</sub> :Eu <i>scintillator</i>	

New demands have led to discovery  
several new Eu-doped scintillators

New scintillators 2007 - 2011	
CaI <sub>2</sub> :Eu	LLNL, LBNL, USA Cherepy, Moses et al. 2007 - 2009
SrI <sub>2</sub> :Eu	LBNL, USA Bourret, Derenzo et al. 2010
Ba <sub>2</sub> CsI <sub>5</sub> :Eu	
BaBrl:Eu	SMRC, Tennessee, USA, Zhuravleva, Melcher et al. 2010
BaFl:Eu	
SrCsI <sub>3</sub> :Eu	SMRC, Tennessee, USA, Zhuravleva, Melcher et al. 2010
CsEul <sub>3</sub>	
Cs <sub>3</sub> Eul <sub>5</sub>	





# Families of AE halides for scintillation applications

## Families of compounds for Eu<sup>2+</sup>

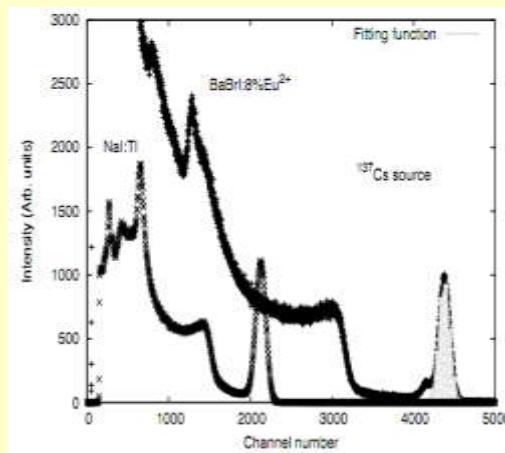
- Ba mixed halides BaXY, X and Y = F, Cl, Br, I
- Sr mixed halides SrXY, X and Y= F, Cl, Br, I
- Cs alkali-earth halides CsI-BaX<sub>2</sub> X = F, Cl, Br, I
- Cs alkali-earth halides CsI-SrX<sub>2</sub> X = F, Cl, Br, I

## Families of compounds for Ce<sup>3+</sup>

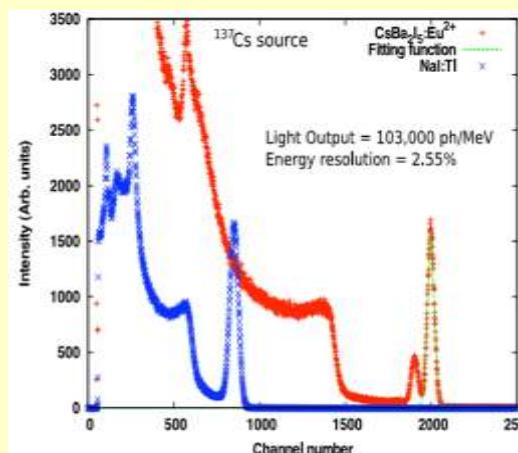
- A<sup>3+</sup> mixed halides (A<sub>x</sub>X<sub>x(3-y)</sub>Y<sub>y</sub>)
- A<sup>3+</sup> complex halides (CsAX<sub>4</sub>, etc...)



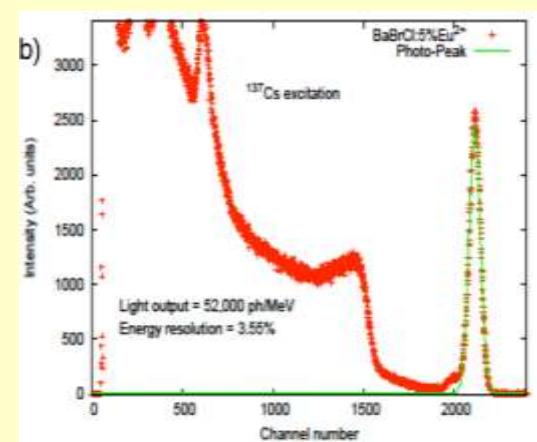
# Pulse height spectra of record scintillators under $\gamma$ $^{137}\text{Cs}$ excitation



BaBrI:Eu



CsBa<sub>2</sub>I<sub>5</sub>:Eu



BaBrCl:Eu

LBNL, USA

Bourret, Derenzo, Bizarri et al. 2009-2012



# AE scintillator performance progress (2007→2012)

Crystal	2007 - 2009		2011 - 2012	
	LY ph/Mev	R, % $\text{Cs}^{137}$	LY ph/Mev	R, % $\text{Cs}^{137}$
$\text{SrI}_2:\text{Eu}$	115.000	2.6	115.000	2.6
$\text{Ba}_2\text{CsI}_5:\text{Eu}$	97.000	3.8	102.000	2.55
$\text{SrCsI}_3:\text{Eu}$	65.000	5.2	73.000	3.9
$\text{BaBrI}:\text{Eu}$	81.000	4.8	97.000	3,4

Many AE halides possess with efficiency about fundamental limit

Selection of one (best) scintillator has to base on the technology advantages



CRYSTAL GROWTH ,

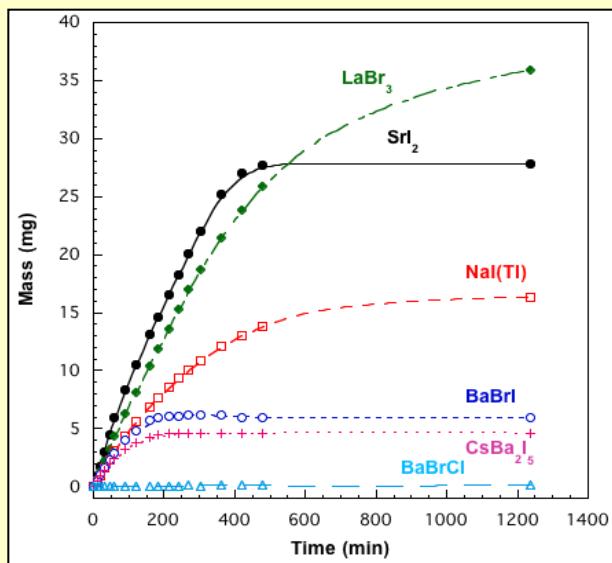
RAW MATERIAL,

TARGET PRICE

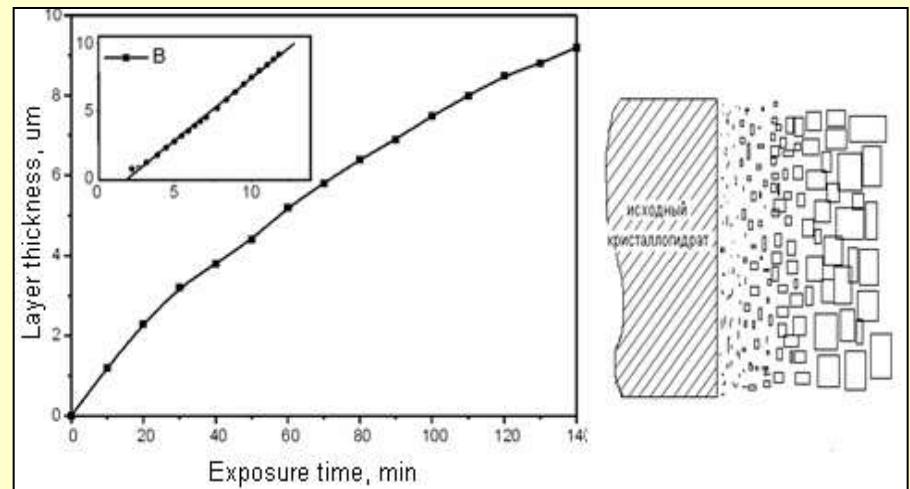
FOR ALKALI-EARTH HALIDES



# Hygroscopicity of halides



X-ray study of hydrated layer growth on NaI(Tl) surface



A.Kudin, ISMA, 1999

Weight gain of powdered scintillators exposed to air ( $T=22^\circ\text{C}$ , Rel. Hum. 35-36%, 63-106 microns sieved particles).

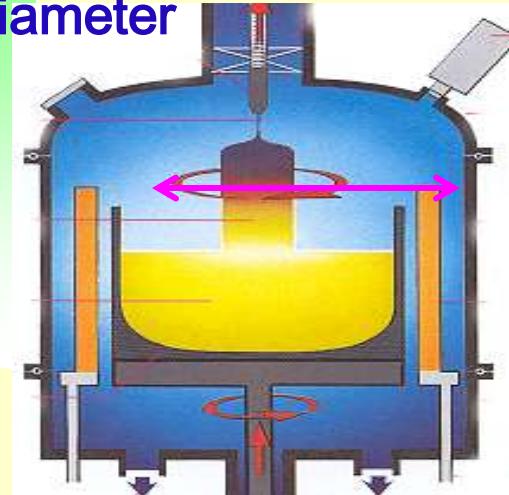
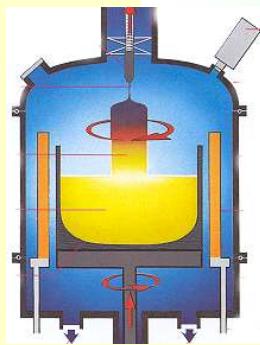
E.Bourret et al, 2012, private communication

**Note: new AE based scintillators have the same or the lower hygroscopicity as compared with NaI(Tl)**



# Two ways to increase industrial output

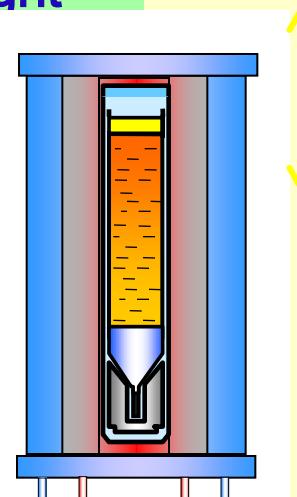
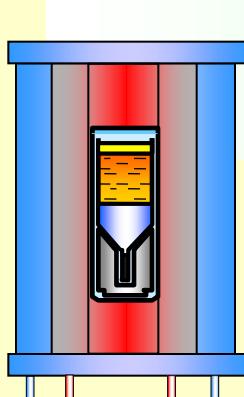
## 1. Increase of crystal / crucible diameter



**Czochralski**

- ✓ increased power input
- ✓ melt turbulences

## 2. Lengthening of crystal / melt height

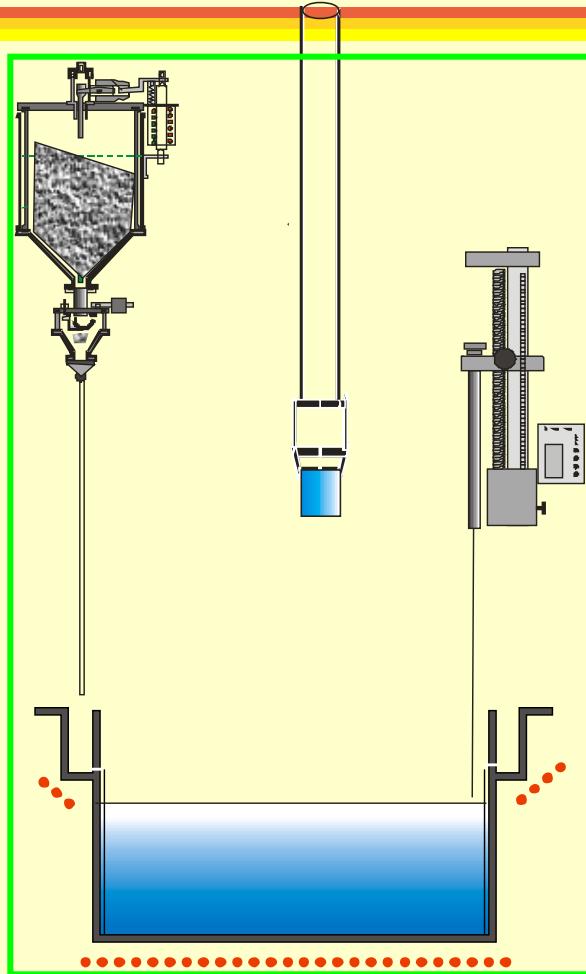


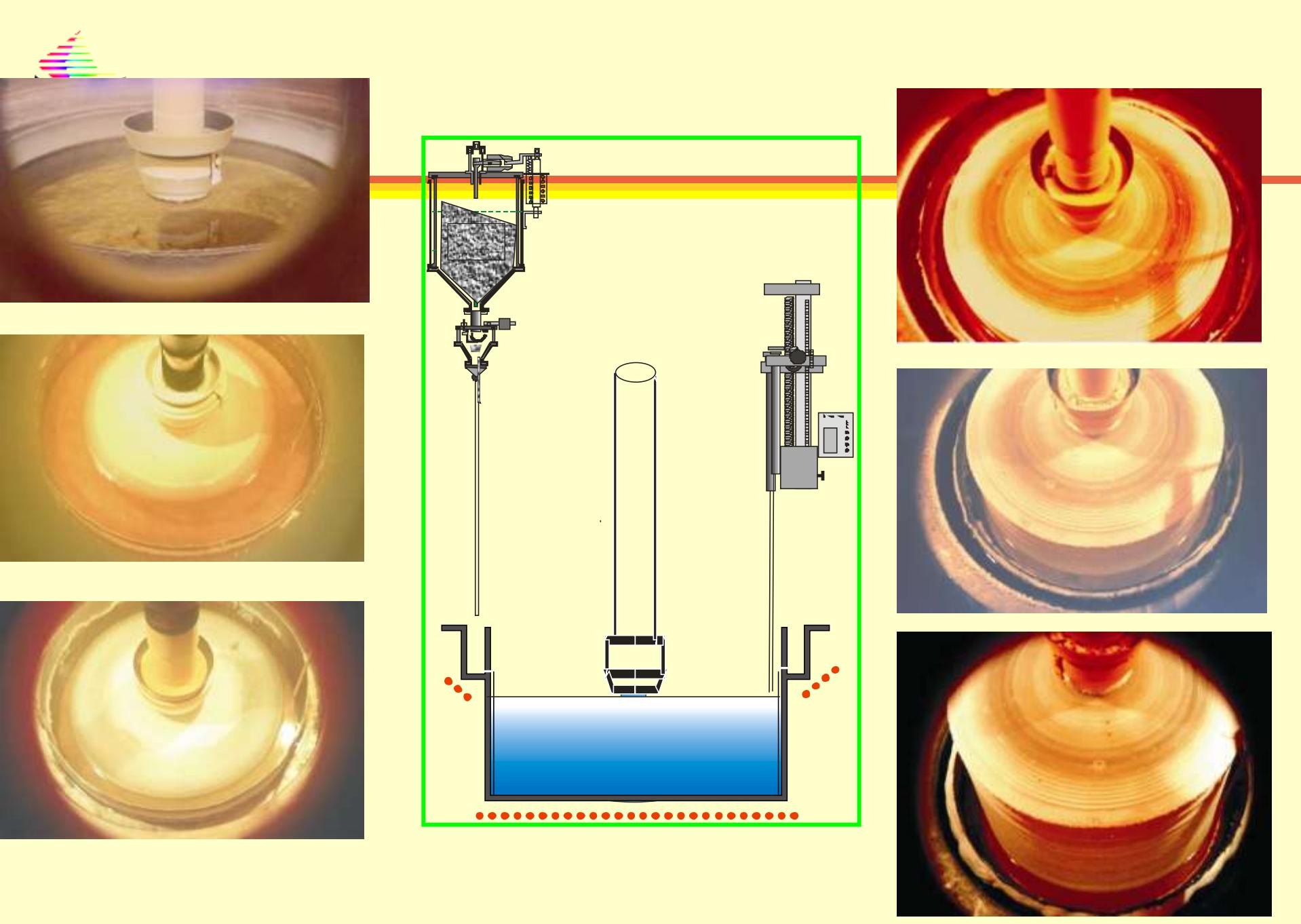
**VGF**

- ✓ increased interaction with ampoule
- ✓ increasing melt convection



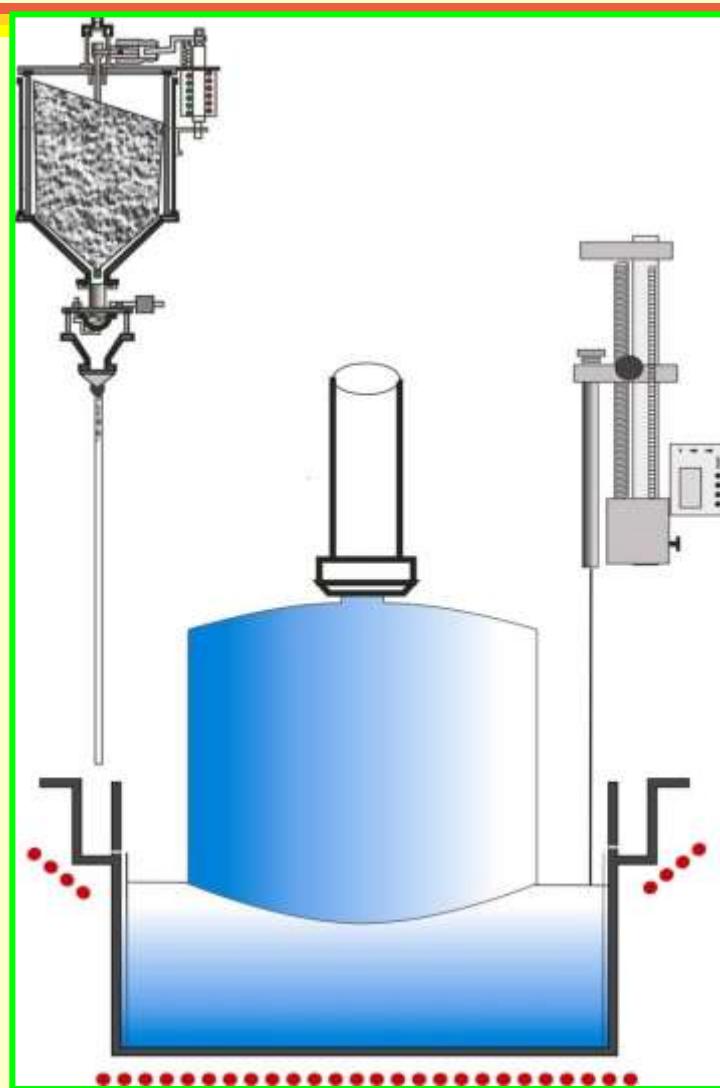
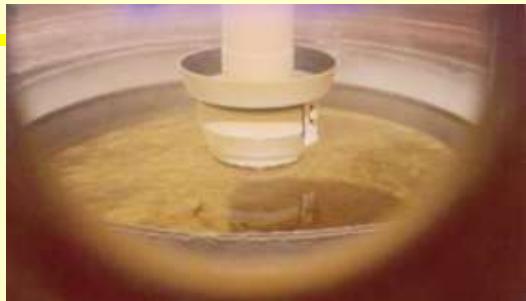
# Continuous growth procedure





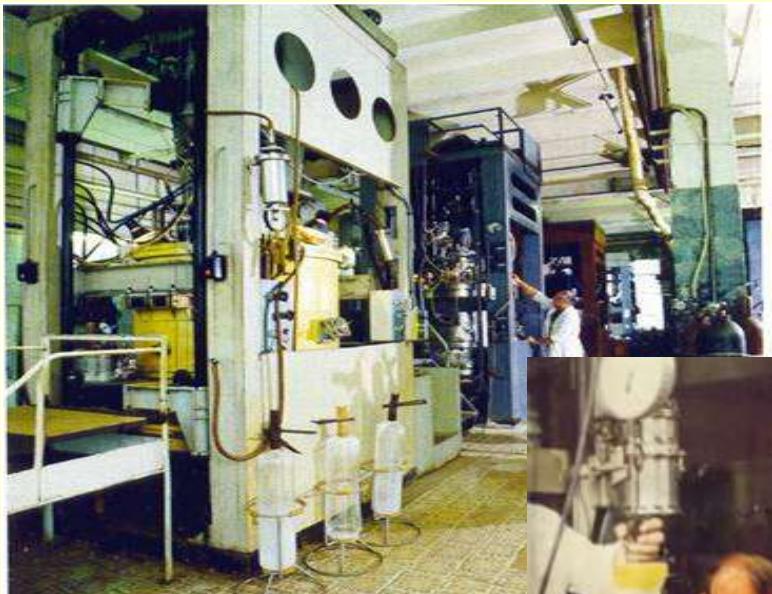


# Nal(Tl) crystal continuous growth





# From Principles to Practice



**NaI(Tl)  
Industrial growth**

***Hygroscopicity is not a problem!***

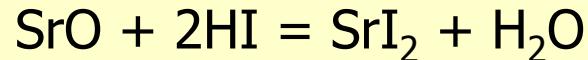


**Si – large size crystal growth**

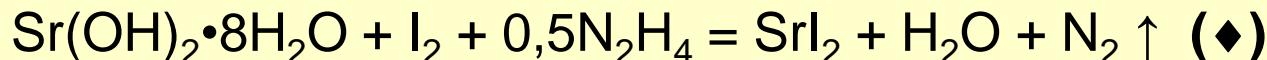
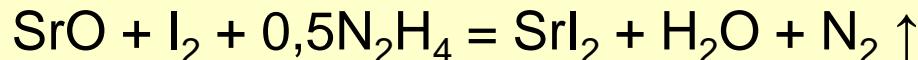
***Si - industry is an example of efficient and cost reasonable crystals production***



# Raw material chemical chain



- + simple technology
- Need in high purity HI
- Some organics in HI potentially dangerous for  $\text{SrI}_2$
- Pure HI cost

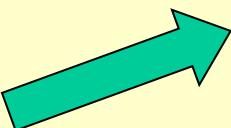
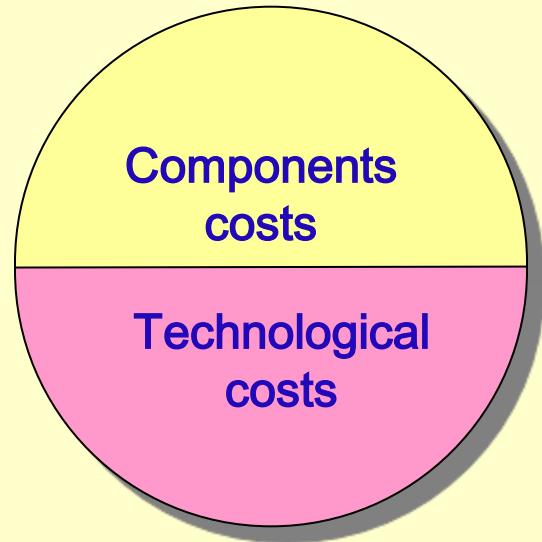


- + stable pure components is a good base for high quality RE iodides ( $\text{SrI}_2$  in particular)
- + low components cost
- Toxicity

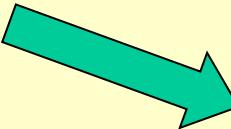


# Target price for alkali-earth halides powder !?

Alkaline earth halides price



- ✓Sr and Ba price less than Cs one
- ✓Halide component is the same



- ✓Same or not so higher for alkali halides production

**Lab level of production dictates the problems:**

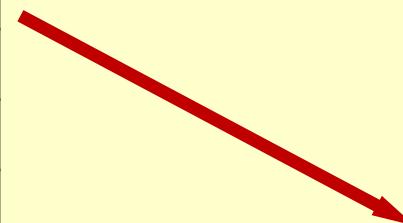
- ✓High price
- ✓Low purity level
- ✓Hydration problem



# Current prices for halides powder

<i>Product</i>	<i>Producer</i>	<i>Price</i>
SrI <sub>2</sub>	Russia	4N \$1200/kg
	USA	4N \$3500/kg
	India	2N \$1300/kg
EuI <sub>2</sub> *	Russia	4N ~ \$8000/kg
	USA	4N ~ \$20000/kg
BaBr <sub>2</sub>	Russia	4N ~\$1000/kg
BaI <sub>2</sub>	Russia	4N ~\$1000/kg
CsI	USA	5N \$150/kg
	Germany	5N \$160/kg
	Ukraine	5N \$150/kg

Current prices



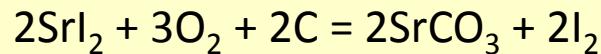
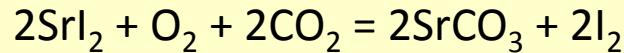
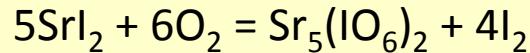
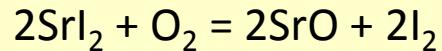
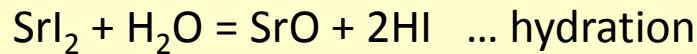
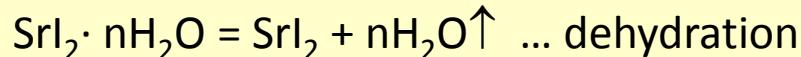
Target price estimation  
for hydrated AE halides

\*Eu<sub>2</sub>O<sub>3</sub> price \$3500-4500/kg (base for EuI<sub>2</sub>)

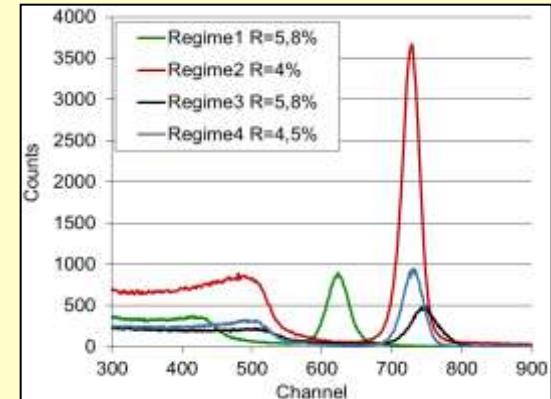
<i>Product name</i>	<i>Price per anhydrous</i>
SrI <sub>2</sub> hydrate	\$220-270/kilo
BaBr <sub>2</sub> hydrate	\$150-200/kilo
BaI <sub>2</sub> hydrate	\$150-200/kilo



# Some reaction deteriorated scintillation crystal performance



C - as the trace of organics



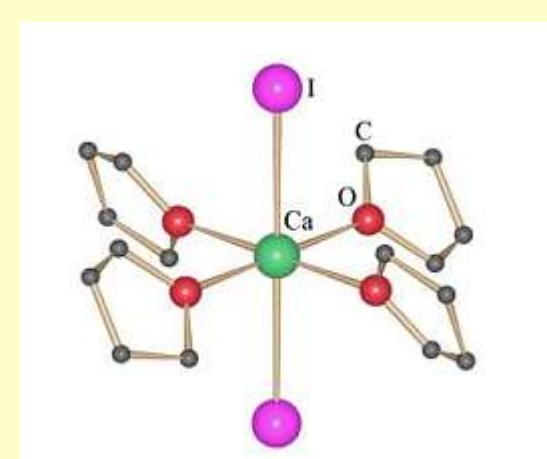
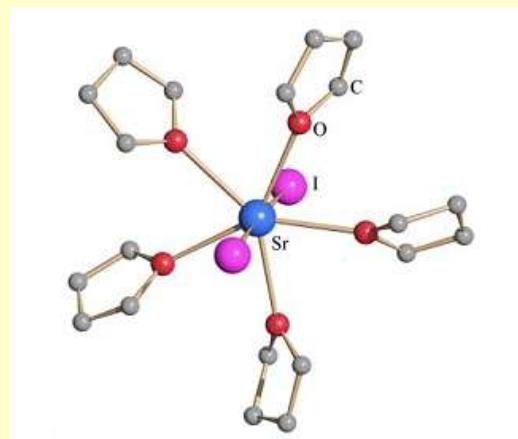
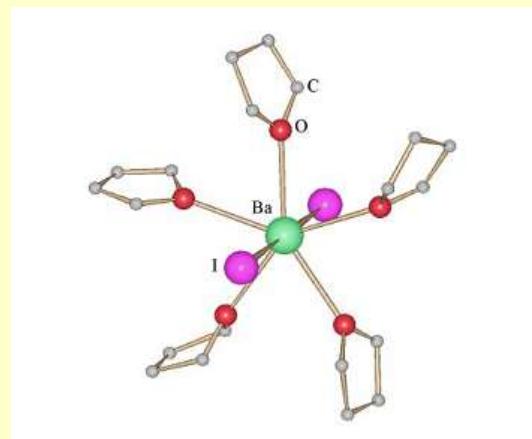
$\text{SrI}_2$  quality for the same raw material (3-4N) and different dehydration conditions



# Potential structures on the AE halides

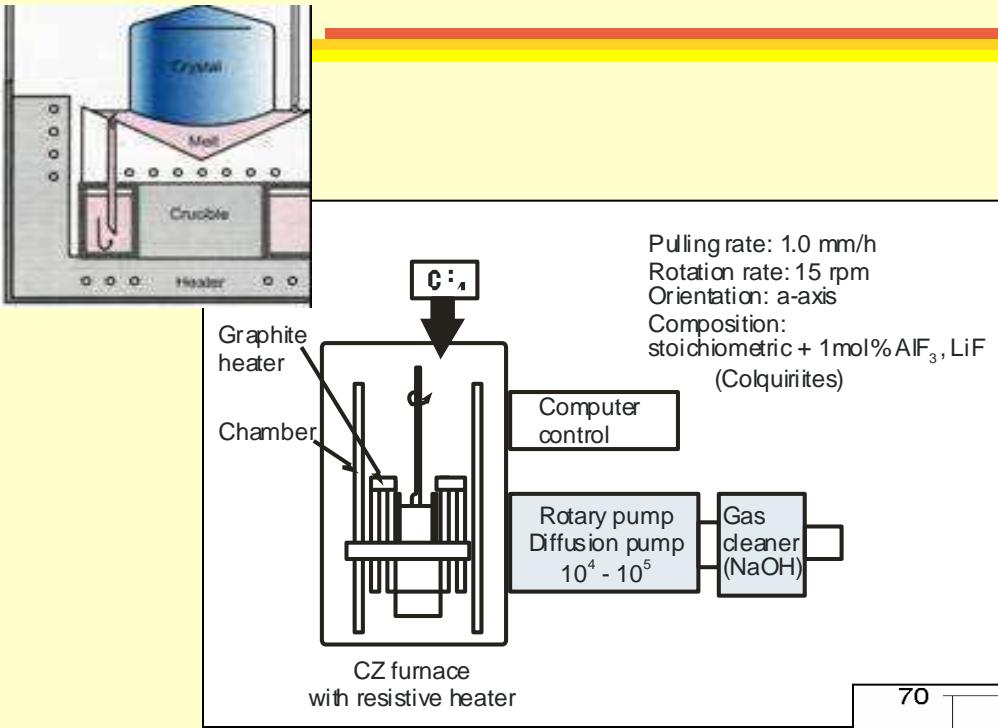
Table 1 X–M–X angles ( $^{\circ}$ ) of  $\text{MX}_2$  in the gas phase<sup>2</sup>

$\text{MX}_2$	X = F	X = Cl	X = Br	X = I
$\text{BeX}_2$	180	180	180	180
$\text{MgX}_2$	180	180	180	180
$\text{CaX}_2$	133–155	180	173–180	180
$\text{SrX}_2$	108–135	120–143	133–180	161–180
$\text{BaX}_2$	100–117	100–127	95–135	102–105

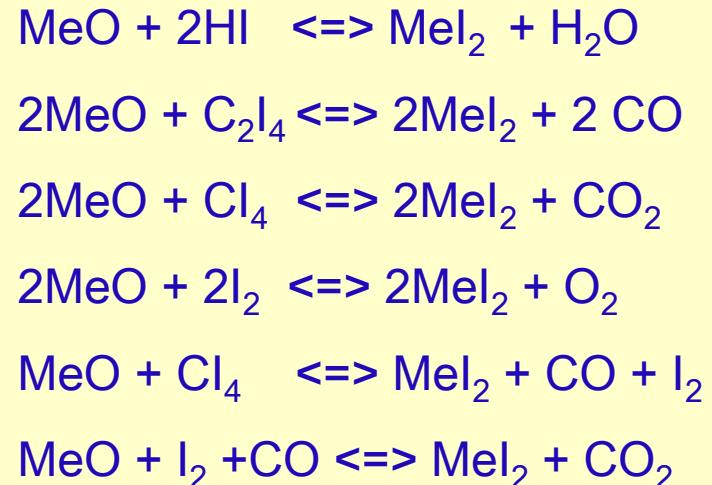




# Crystal purity – crystal quality

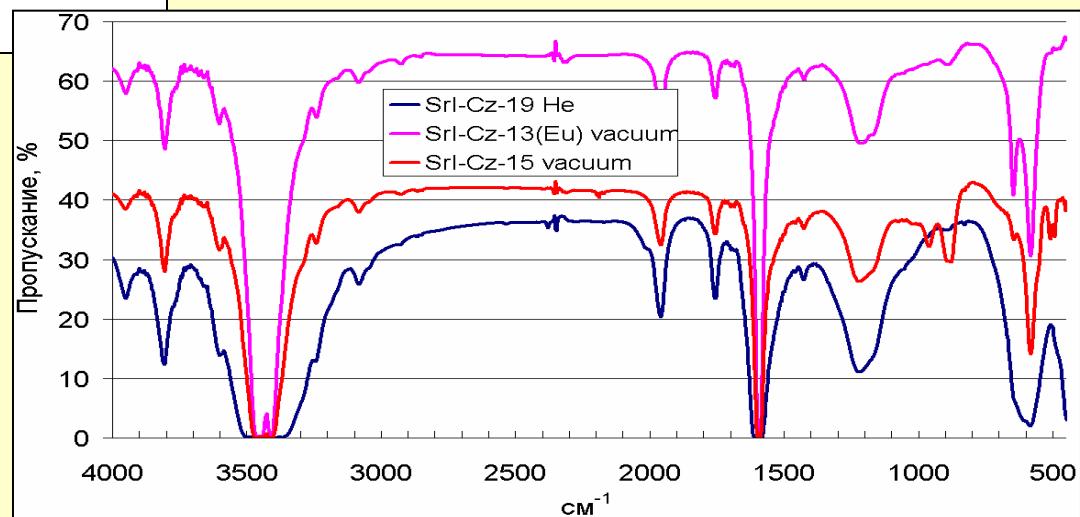


## Growth “chemistry”



## IR spectra of SrI<sub>2</sub>:Eu

Peaks demonstrate oxygen impurities inside

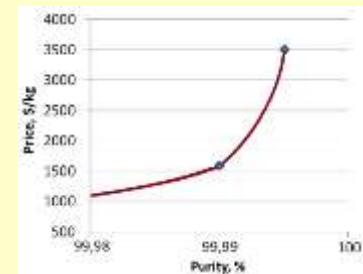
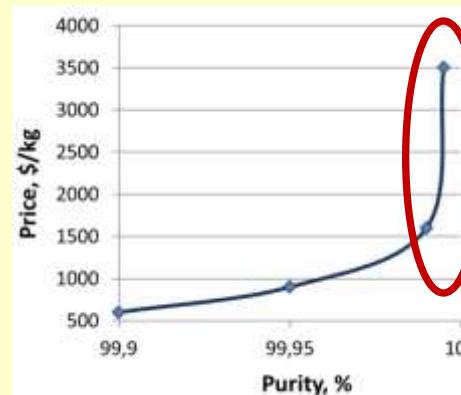
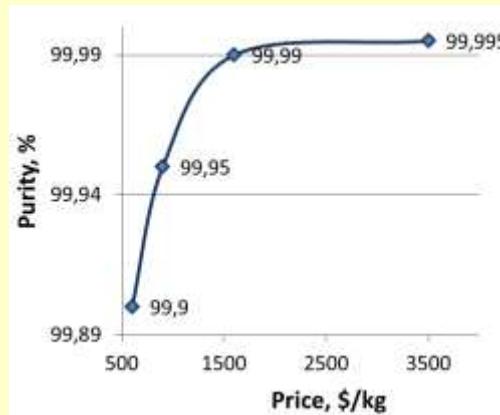




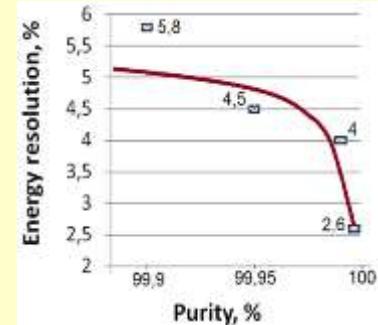
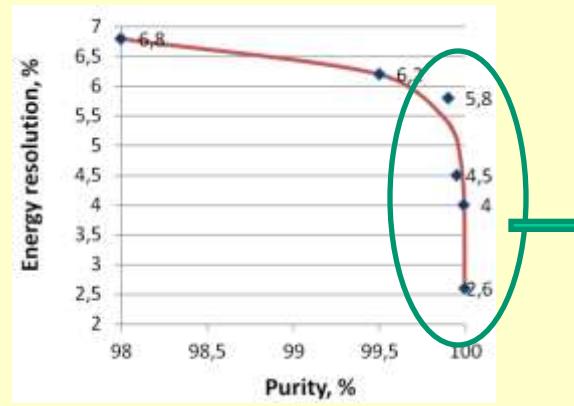
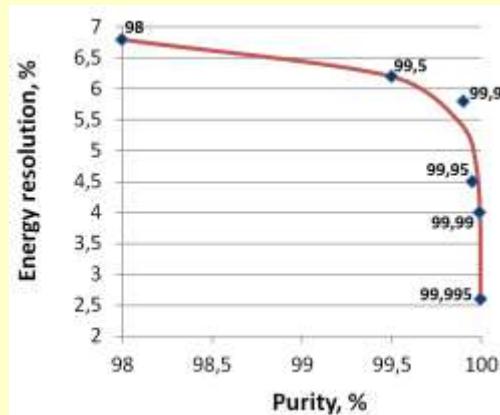
# SrI<sub>2</sub>:Eu performance and cost vs. raw material purity

## SrI<sub>2</sub>. Raw material cost depending on purity

(Lab level)

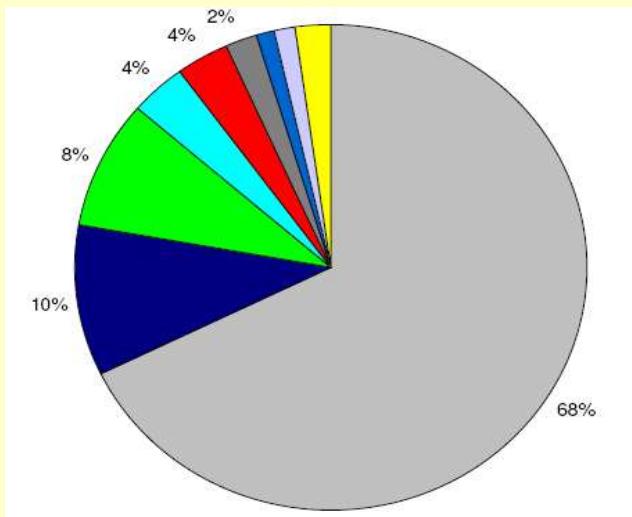


## SrI<sub>2</sub>:Eu. Energy resolution vs raw material purity





# Cost structure for single crystal growth



## Crystal cost structure ([Si](#))

68% - raw material

10% - crucible

8% - system cost

4% - labor cost

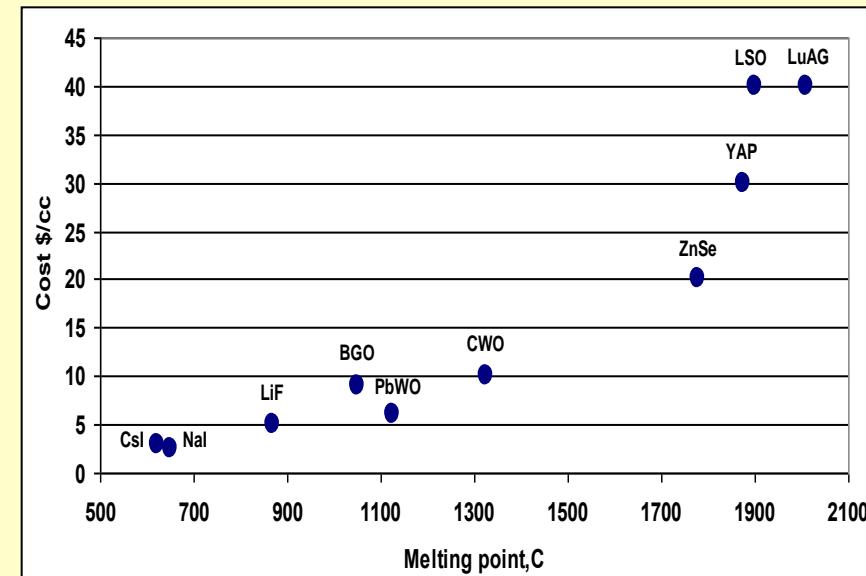
4% - power

6% - other

## Oxides

20% - crucible

17% - power



**2010 prices**



- Natural “bottle neck” (self-absorption)

and *overpass ways*

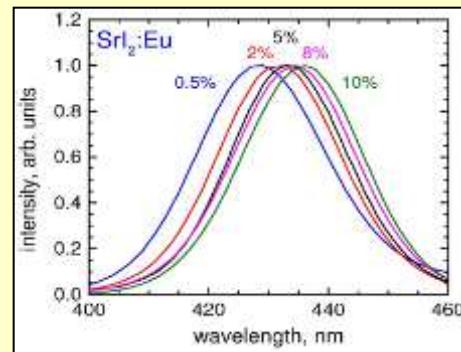


# Self-absorption

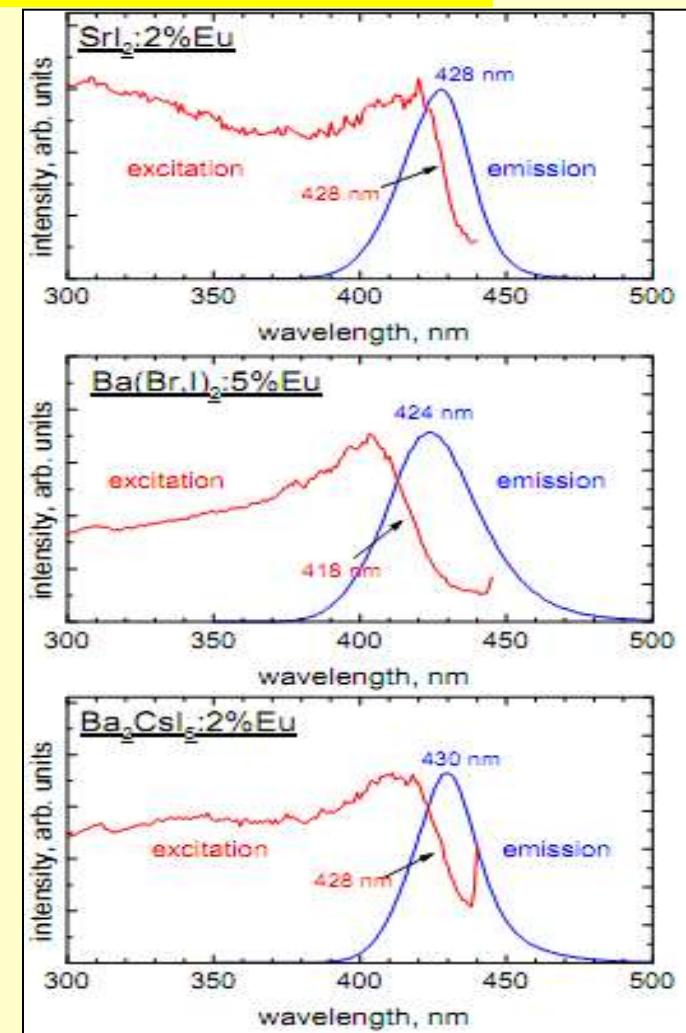
Self-absorption due to small Stokes shift is the key problem for large bulk Eu doped scintillator use

This is a typical for all Eu doped crystals !!!

*Self-absorption lead to the low transparency and scintillator efficiency loss*



J.Glodo et al. 2010



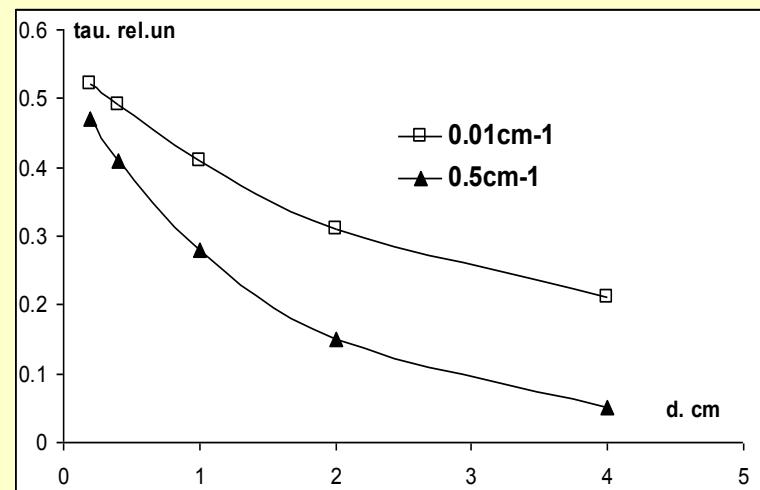
E. Bourret, S. Derenzo et al., 2009, 2010, 2011



# Stokes shifts in Eu-doped scintillators

Crystal	Stokes shift, eV
<i>Alkali halides</i>	
Nal (Tl)	1.35
Nal (Eu)	0.8
CsI (Tl)	1.93
CsI (Na)	2.07
CsI (In)	1.83
CsI (Eu)	0.8
<i>Alkali-earth halides</i>	
SrI <sub>2</sub> (Eu)	0.15
CaI <sub>2</sub> (Eu)	0.30
Ba <sub>2</sub> CsI <sub>5</sub> (Eu)	0.15
CsSrI <sub>3</sub> (Eu)	0.55
BaBrl (Eu)	0.40

AE scintillator have a small Stokes shift and low transparency



Light collection for high ( $0.01 \text{ cm}^{-1}$ ) and low ( $0.5 \text{ cm}^{-1}$ ) transparent crystals

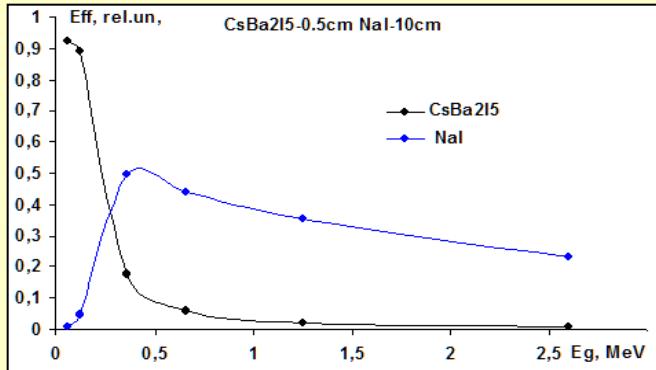
V.A. Tarasov, ISMA, 2011

Resume:

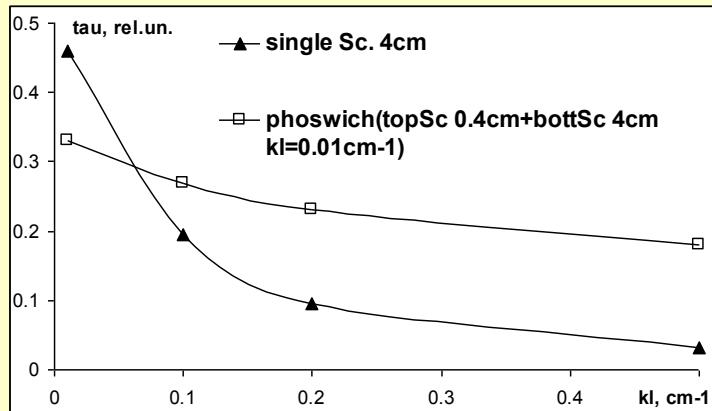
Bulk Eu-doped scintillator could not be efficient scintillators



# Combined (phoswich) detectors as a way to increase scintillator efficiency

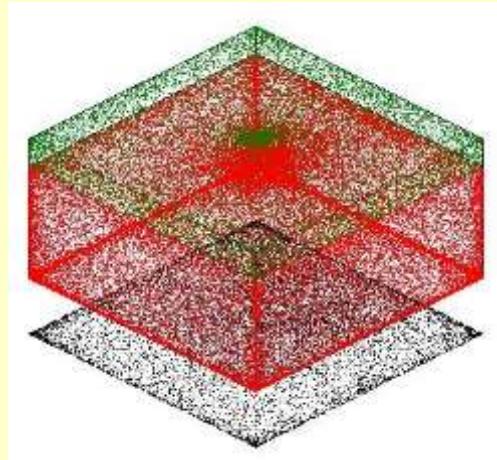


Gamma registration efficiency at 0.06 – 2.65 MeV for 0.5 cm thick SrI<sub>2</sub>(Eu) combined with 10 cm NaI(Tl)



Light collection coefficient for SrI<sub>2</sub>:Eu and SrI<sub>2</sub>(Eu)+NaI(Tl) phoswich detectors 4 cm thickness

## Phoswich detector scheme



Signal separation due to decay time difference

SrI <sub>2</sub> :Eu	1200ns
NaI : Tl	230ns
BaBrI :Eu	500ns
CsBa <sub>2</sub> I <sub>5</sub> :Eu	383; 1200ns
CsI : Tl	980ns



# Conclusions

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- ✓ The maximal CsI or NaI scintillation yield corresponds to STE relaxation at LNT and less than fundamental limit
- ✓ Thermalization length is much higher than Onsager radius in alkali halides – therefore geminate recombination yield is much less than unity. This is a key issue for the high yield limitation
- ✓ Alkali-earth halides are the best choice for the efficient scintillator development
- ✓ AE scintillators obtain claim for the chemical and crystal growth R&D before transfer to industrial technology. The target price for new scintillator has to be reasonable



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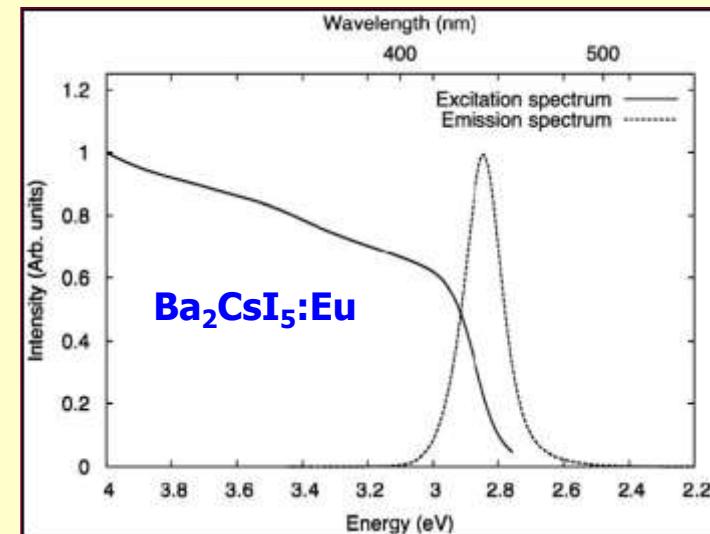
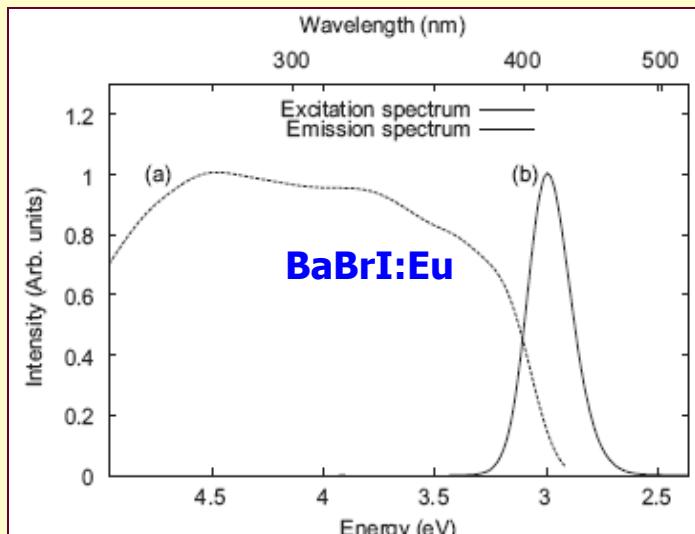
**THANK YOU FOR ATTENTION!**



# Self-absorption in BaBrI:Eu and Ba<sub>2</sub>CsI<sub>5</sub>:Eu crystals

Crystal	$\rho$ g/cm <sup>3</sup>	Lum, nm	LY ph/Mev	R, % Cs <sup>137</sup>	Decay, ns
BaBrI :Eu	5.3	~413	81000	4,8	~500
Ba <sub>2</sub> CsI <sub>5</sub> :Eu	4.8	435	97000	3.8	383; 1500

## Excitation and luminescence. Re-absorption



[E. Bourret, S. Derenzo et al., 2009, 2010, 2011]



Thermalization length is much higher than Onsager radius in alkali halides – therefore **geminate recombination yield** is much less than unity, other electrons and holes recombine in bimolecular way with **large unavoidable losses and afterglow**, and **high non-proportionality** at both ends of the curve